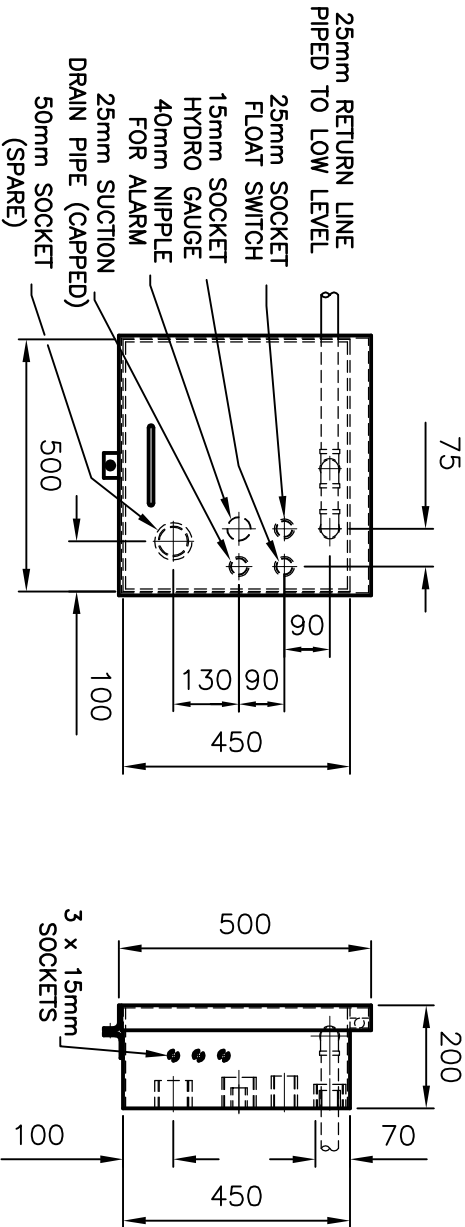
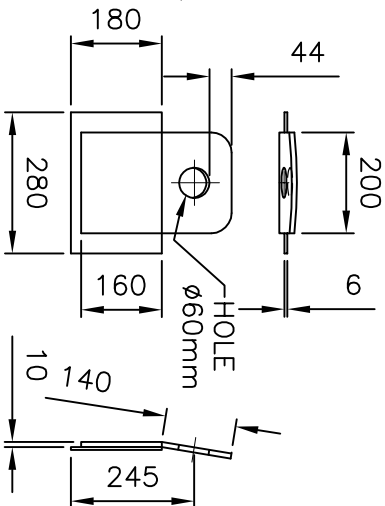
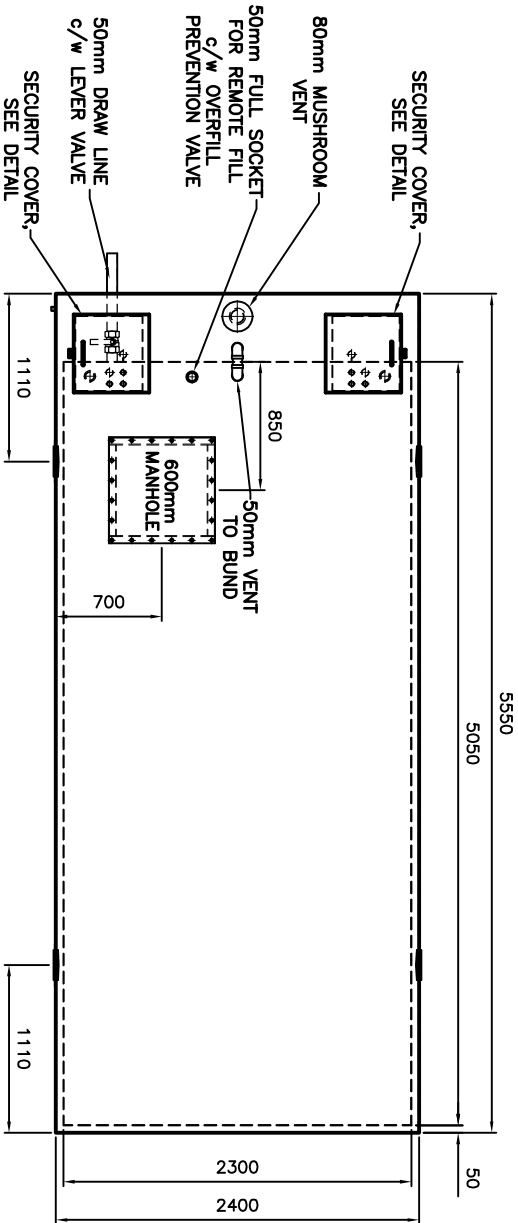


- NOTES**
- TANK TO BE MANUFACTURED i.a.w. BS 799 Pt. 5 Type J.
 - TANK TO BE MANUFACTURED FROM 6mm THICK STEEL TO S275JR BS EN 10025:2004. TANK FINISH :-
 - (i) ELECTRIC WIRE BRUSH (WHERE NECESSARY) & DEGREASE.
 - (ii) 1 COAT PRIMER.
 - (iii) 2 COATS OF AIR DRYING ENAMEL COLOUR - T.B.A.
 - MINIMUM PAINT THICKNESS (DFT) - 70µm.
 - TANK CAPACITY - 20,000 Ltr NOMINAL, 21,000 Ltr BRNFUL.
 - WEIGHT - 5.75 Tonnes (DRT), 24.0 Tonnes (WET).
 - WELDING TO BE CARRIED OUT i.a.w. BS EN 1011-1:2009 WITH REFERENCE TO BS EN 1011-2:2001.
 - WELDING SYMBOLS USED ARE i.a.w. BS EN ISO 22553.
 - INSPECTION & TESTING TO BE CARRIED OUT i.a.w. BS EN 1011-1:2009.
 - TESTING
 - (i) TANK - 0.3 Bar.
 - (ii) BUND - 0.1 Bar MAX. TEST PRESSURE.
- ISSUE TEST CERTIFICATE ON SUCCESSFUL COMPLETION.



02	06/01/11	DRAW PIPE CHANGED TO 50MM.	P.S
01	11/10/10	DRAWING ISSUED FOR COMMENTS.	D.O. T.K.
Issue	Date	Comments	Drawn Chkd. Appd.
Clients Project Ref:		Approved By	APPROVED-BY
STOR_PROJECT			

Progress Group
Supplying
Power
Worldwide



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Title
21,000LITRE
BUNDED_CLEAN_OIL
STORAGE_TANK

Customer Order No.		Drawing Sheet No.		Customer Account No.	
		SHEET_1_OF_2			
Material		Quantity Required			
6MM_THICK_STEEL		QUANTITY-REQD			
Dimensions		Scale		Tolerance	
MM		1:50 on A3		+/-5MM	
Drawing/Serial No.		Sheet No.		Issue No.	
030572		1		2	