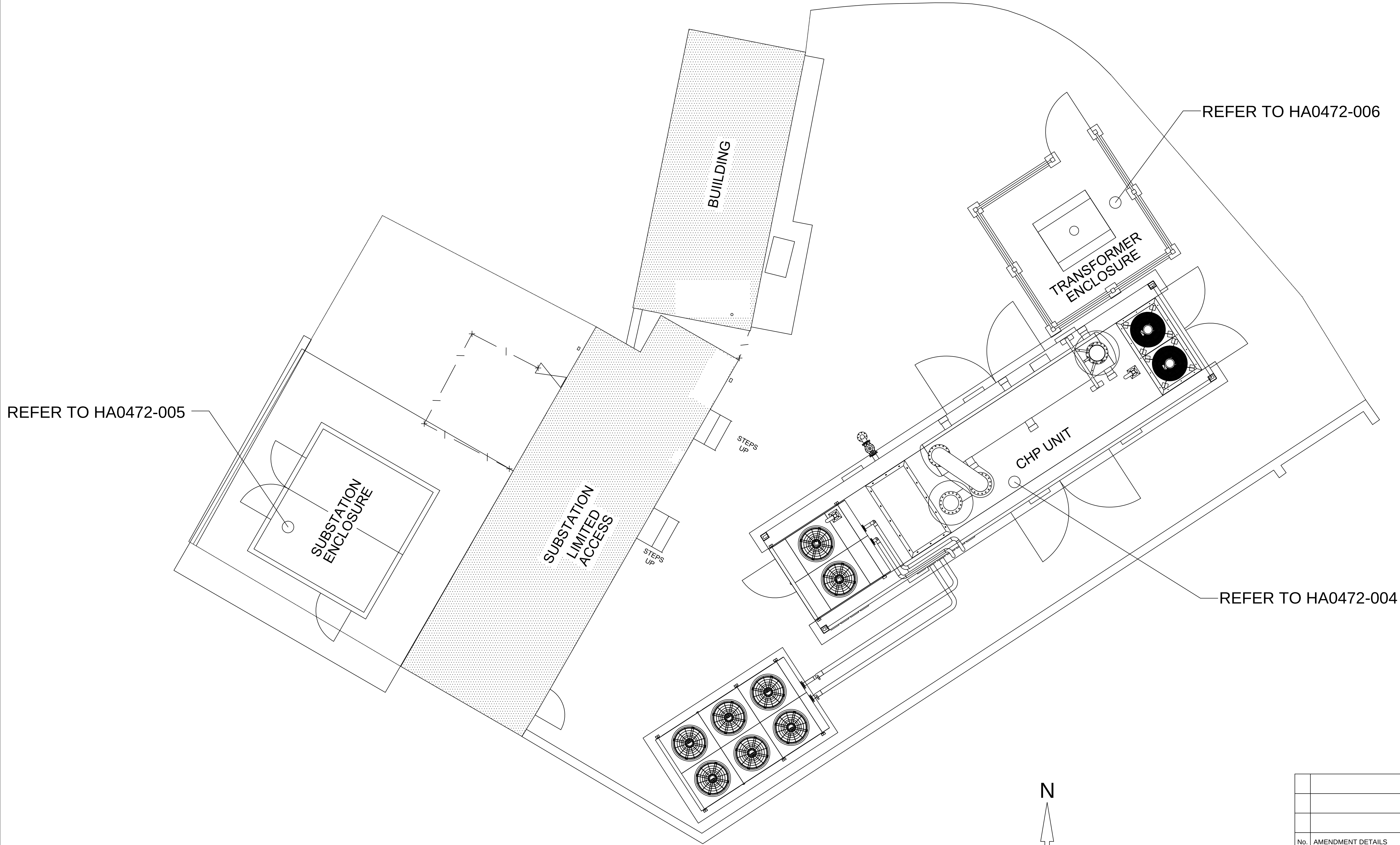
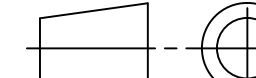




TOLERANCES AS BELOW						WELDING SYMBOLS TO BS499 PART 1		FINISH		
UNLESS OTHERWISE SPECIFIED								BARE		
NOMINAL DIMENSION (MILLIMETERS)	OVER	0	120	315	1000	DIP TRANSFER	< 5	SPRAY TRANSFER	< 5	TOP COAT
	TO	120	315	1000	-					
		±0.8	±1.2	±2.0	±3.0					ZINC/YELL PLATE
DIMS TO 1 DEC.PLACE		±0.2								OTHER
ANGULAR TOLERANCE		± 0° 30'								
MATERIALS: STEEL TO BS3100										
CASTINGS TO BS1452/2789										
IF IN DOUBT ASK							0-8	6 ✓		
							9-19	10 ✓		
							20-29	10 ✓		
							30-39	12 ✓		
							40+	15 ✓		
										

PART NUMBER TO BE STAMPED AT POSITION 'X'

DESCRIPTION:- NAYLOR DRAINAGE:-
SITE LAYOUT - EXISTING + PROPOSED

DRAWN:- ARH
DATE:- 26/02/21

No.	AMENDMENT DETAILS	INTL	DATE
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SCALE:- ON A1	1:50	PART NO. HA0472-003	ISSUE A