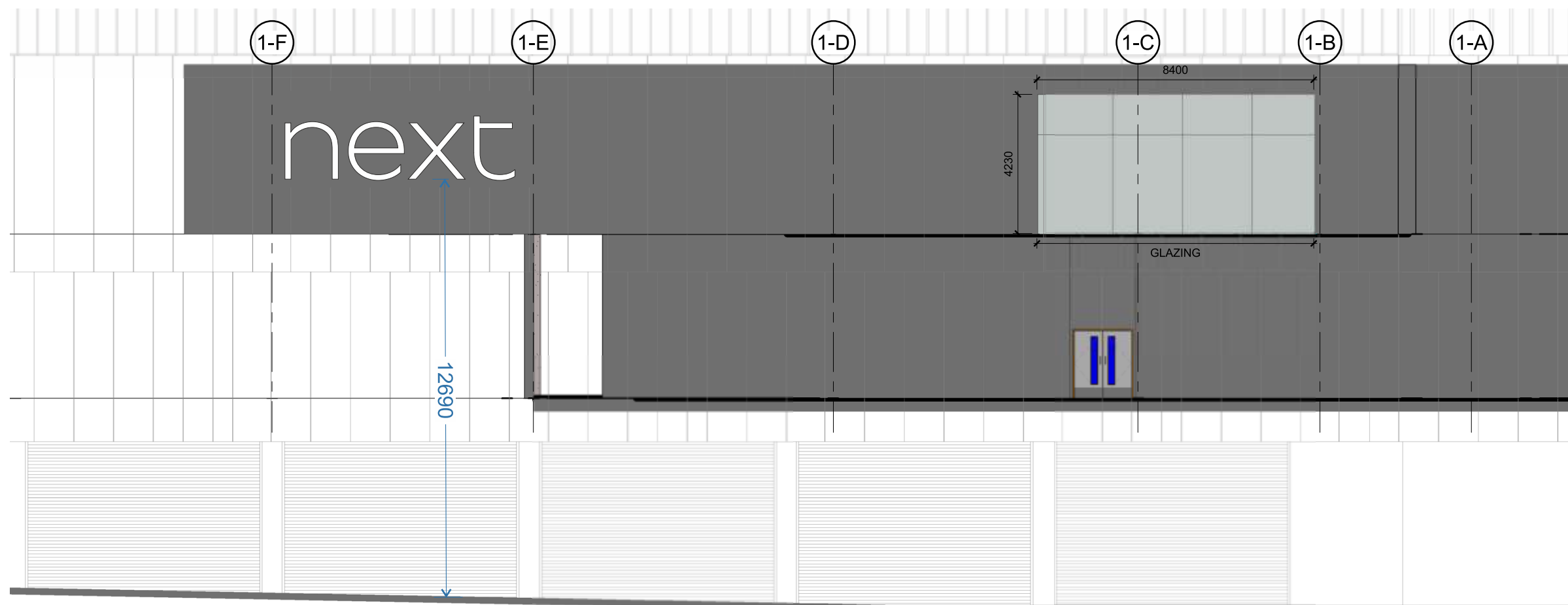
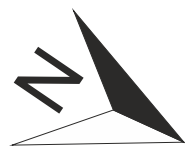
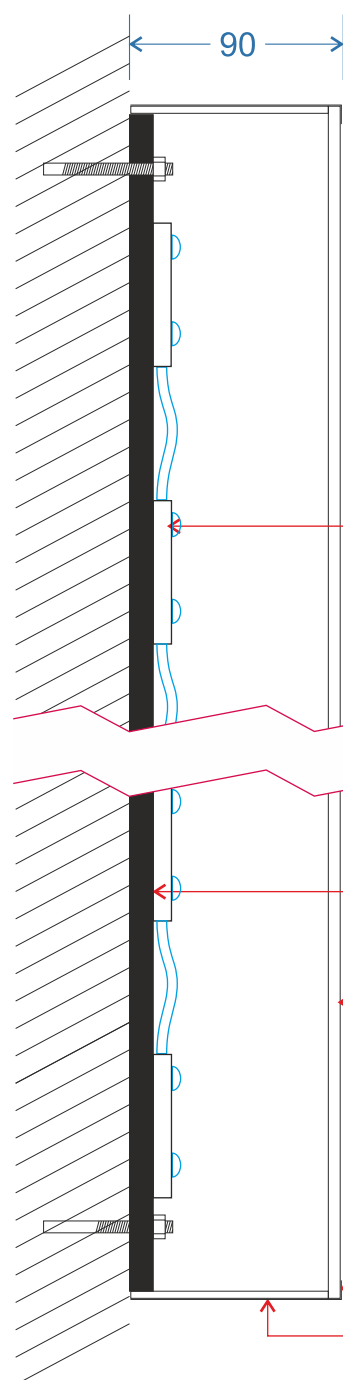
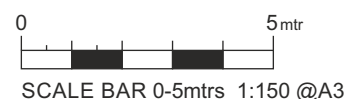




Side Elevation

Scale 1:150



Internally illuminated by led.
(5000k white / 320 cd/m)

10mm Black foamex back
c/w White vinyl to face to reflect light.

5mm Itl2 acrylic face

Face masked,
returns & flange to the face
painted white - gloss black.

Returns to be 3mm
069 dense white acrylic.



Scale 1:50

approx. letter weight 17.1kg (average individual letter)

CLIENT:	Next	DRAWING NUMBER:	JOB NO:	DRAWN BY:	REV	DATE	BY	DESCRIPTION
		DM-0321-90	6461	D.Murfin	A	09.04.21	DE	Fixing detail & letter weight added
PROJECT:	Next Barnsley Glass Works	DATE:	ITEM REF:	SCALE:	B	00.00.21	XX	XXXXXX
		11.03.2021	n/a	a/s @A3	C	00.00.21	XX	XXXXXX
DESCRIPTION:	Side Elevation				D	00.00.21	XX	XXXXXX
					E	00.00.21	XX	XXXXXX

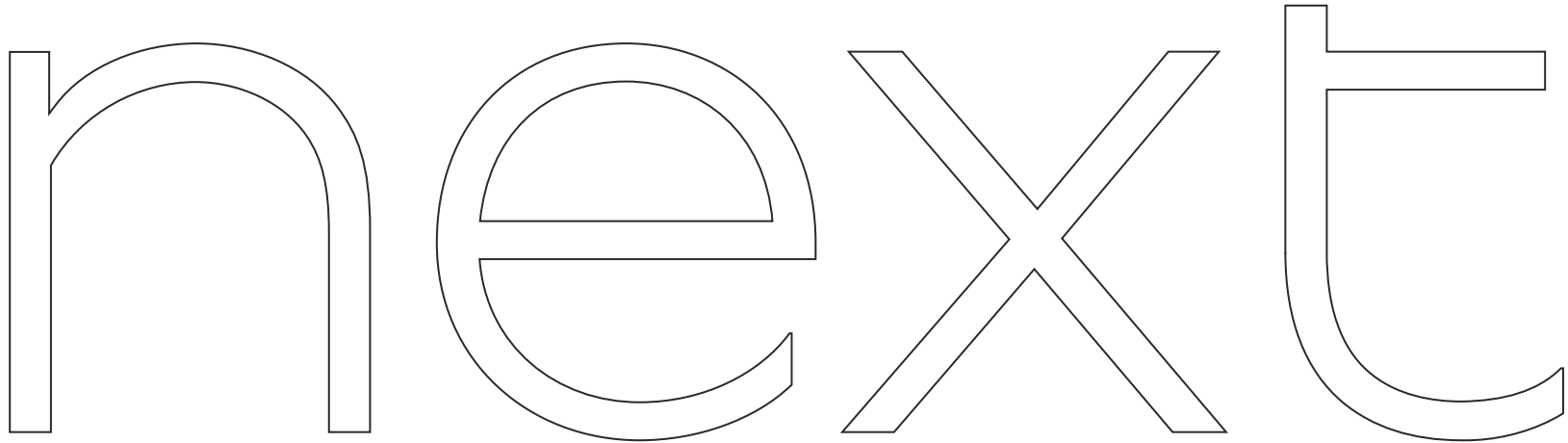
All measurements in millimetres unless stated otherwise.

RAL 9005
Jet Black Gloss



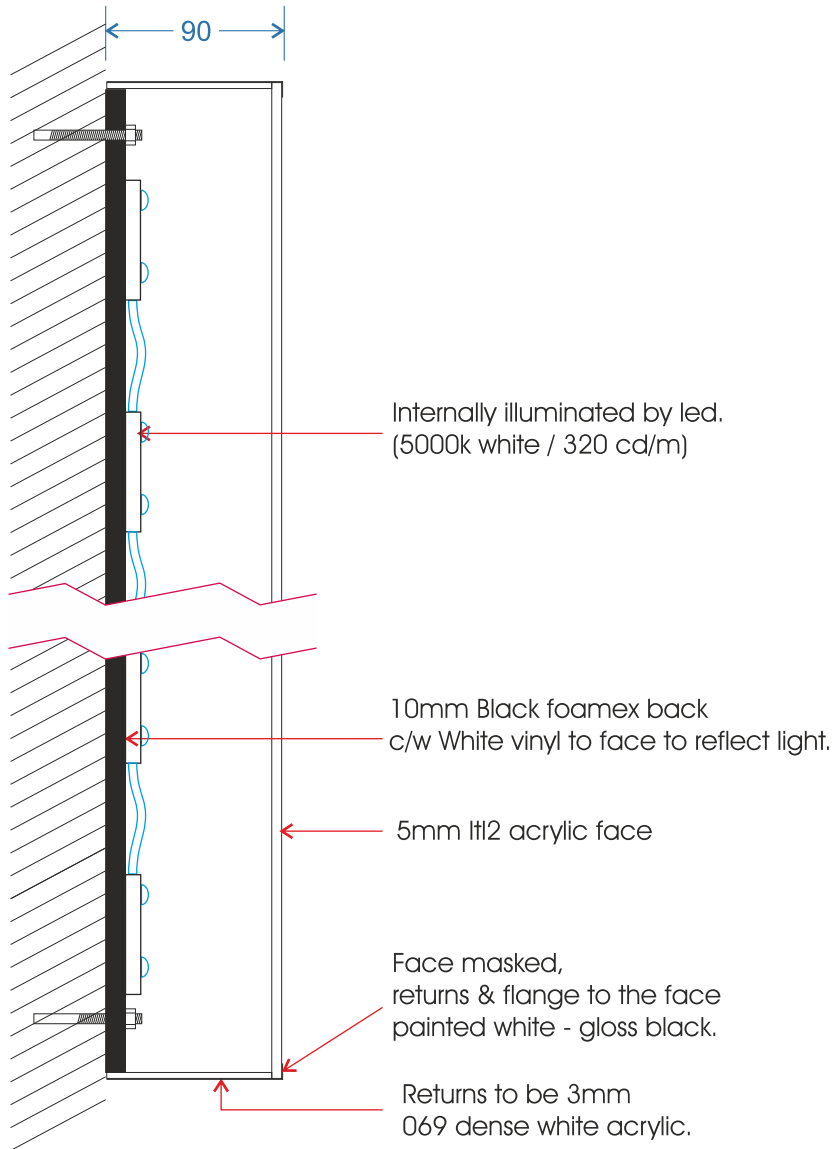
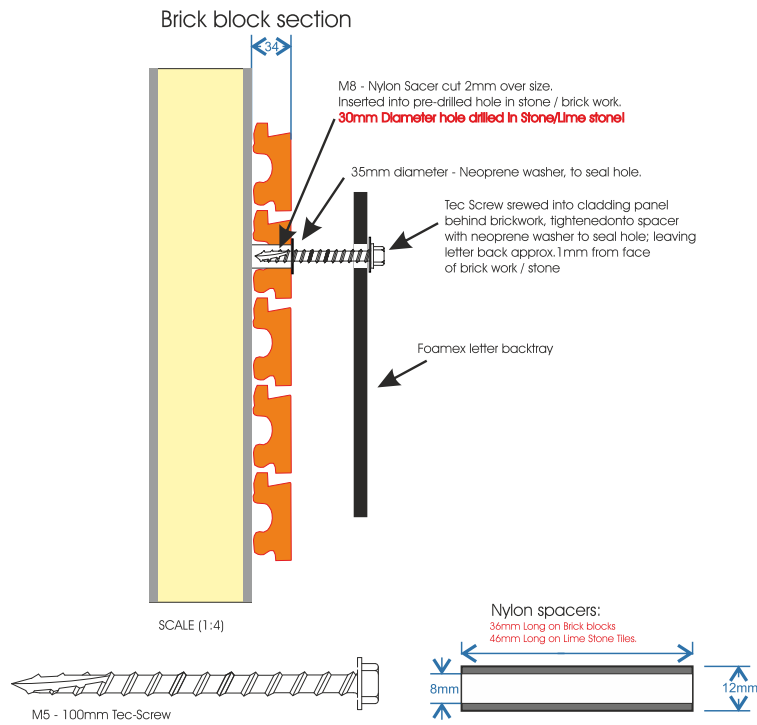
specification - Main External lettering (Glass Mounted)

Acrylic letters finished gloss black to match black polished Rimex.
(Returns / Front flange / Slim backing letter, behind glass)
Letter faces - 5mm ITL2 acrylic sheet (optimized for LED applications)
10 mm Foamex 'Tray Backs' to sit against glazing, with 5000K colour LED modules,
installed to give even lighting of acrylic face.



Master artwork - Size of flange added around perimeter depending on letter height.
13mm holes to glazing set-out specifically for each site to miss glazing joints & fixing brackets.

Corium / Limestone tile fixing detail:



Letter Height / Flange Specification:
Up to 900mm = 8mm flange to face.
901mm - 1200mm = 12mm flange to face.
1201mm -1800mm = 15mm flange to face.

CLIENT: Next		DRAWING NUMBER:	JOB NO:	DRAWN BY:	REV	DATE	BY	DESCRIPTION
PROJECT: Next Barnsley Glass Works		DM-0321-90	6461	D.Murfin	A	09.04.21	DE	Fixing detail & letter weight added
DESCRIPTION: Side Elevation		DATE:	ITEM REF:	SCALE:	B	00.00.21	XX	XXXXXX
		11.03.2021	n/a	a/s @A3	C	00.00.21	XX	XXXXXX
					D	00.00.21	XX	XXXXXX
					E	00.00.21	XX	XXXXXX