



DO NOT SCALE NOTES:

GENERAL

- All dimensions are in millimetres U.N.O.
- All levels are in metres AOD U.N.O.
- To be read in conjunction with all engineering drawings, details and specifications.
- Overall lateral stability is achieved by fixed bases. Roof designed for 0.6 kN/m2 imposed load and -1.67kN/m2 wind uplift. 5.

CONCRETE

- All concrete shall comply with BS8500, BS EN 206-1 and BS8110 U.N.O. All concrete blinding shall be ST2 (Grade C25), all structural concrete grade
- C32/40 U.N.O. Aggregate size shall be 20mm. Concrete blinding shall be provided to all foundation bases. It shall be a minimum of 50mm thick.
- Concrete finish shall be brushed with troweled edges to produce a level, uniform surface (primarily to allow marking out of bolt positions).
- 10. All reinforcement cover shall be 50mm U.N.O.

STEELWORK

- 11. Contractor to be responsible for all connection design including baseplate -
- concrete connection design. Details shown are indicative only. 12. All welds to be 6mm continuous fillet welds minimum.
- 13. A minimum of 2 bolts are to be provided in each connection.
- 14. The minimum bolt grade shall be 8.8 and a minimum bolt diameter of M16. 15. All steelwork to be erected in accordance with the National Structural Steelwork
- Specification for building construction (NSSS), latest edition. 16. All steelwork sections to be grade S355 J0. Minor plates, cleats, etc. to be grade
- S275 J0 Minimum. 17. Fabricator to design all connections to the satisfaction of the structural engineer.
- 18. All primary steelwork to be bolted to foundations via cast-in anchors. All baseplates shall be grouted unless agreed in advance with the engineer.
- 19. All steelwork to be shot blasted to SA21/2, chemically cleaned and galvanised to a minimum coating thickness of 80micrometres. All fixings to be galvanised. No site welding will therefore be permitted.

GEOTECHNICAL

- 20. Engineered fill, complying with the requirements of Class 1 fill, with a minimum peak effective angle of friction of 32 degree, should be used. The class 1 fill should also extend laterally from the base of the foundation at a 1(V):2(H) gradient. Fill should be placed and compacted in accordance with the Manual of Contract Documents for Highways Works (MCHW) Series 600 document.
- 21. Inspection of in-situ material at the base of all areas of excavation is to be completed by suitably experienced geotechnical engineer. If in-situ material does not achieve minimum bearing pressure of 30kPa, the material should be
- excavated and replaced with suitable blinding/mass concrete. 22. Contractor to examine existing service records/drawings and subject to their own risk assessment/method statement, they should consider surface scanning and/or hand-digging.

STEEL CONNECTION

- 23. All connections shall be designed for the followed loads Axial, Fx: 5kN (Tension) / 5kN (Compression)
- Shear, Fy: 10kN 24. All baseplates shall be designed for the following loads:
- Axial, Fx: -20kN (Tension) / 15kN (Compression)
- Shear, Fy, Fz: 5kN All baseplates to be designed for 8kNm moment in either direction. 25.
- All connection design forces are factored (ULS) 26.
- 27. "MC" denotes a moment connection.
- 28. "VSTC" denotes a vertically slotted connection.
- 29. Contractor to consider eccentricity arising during connection design unless noted otherwise. 30.
- All connections to be designed and detailed by the steelwork contractor for the loads and moment provided in accordance with BS EN 1993.
- FENCING:

Assumed 2.4m x 3m panel size weld mesh open fence, with 4mm thick wires and 31. a mesh aperture of 200mm (H) x 50mm (W). Material is pre-galvanised steel with a powder coated finish. Panels can be cut to size on site, but contractor to ensure appropriate spray can used to touch up the exposed ends of mesh.

ROOF SHEETING:

- Assumed polyester coated corrugated steel roofing sheet to be used. Sheeting to 32 be delivered in maximum 3 pieces per length to ensure multi-span action utilised. Sheeting to be supported by transverse beams at 1500mm centres and assumed to be 0.7mm thick. Contractor to advise on fixings for roof: manufacturer's specification/guidance should be adhered to.
- 33. Sheeting to be designed for 1.67kN/m2 Uplift due to wind.

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Rev.	Date	Description	Ву	Chk'd	App'd
Drawing Suitability FOR INFORMATION				Status	2

CAtkinsRéalis





FEASIBILITY







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CLASSIFICATION - CONTAINS BASELINE INFORMATION

Drawing Number