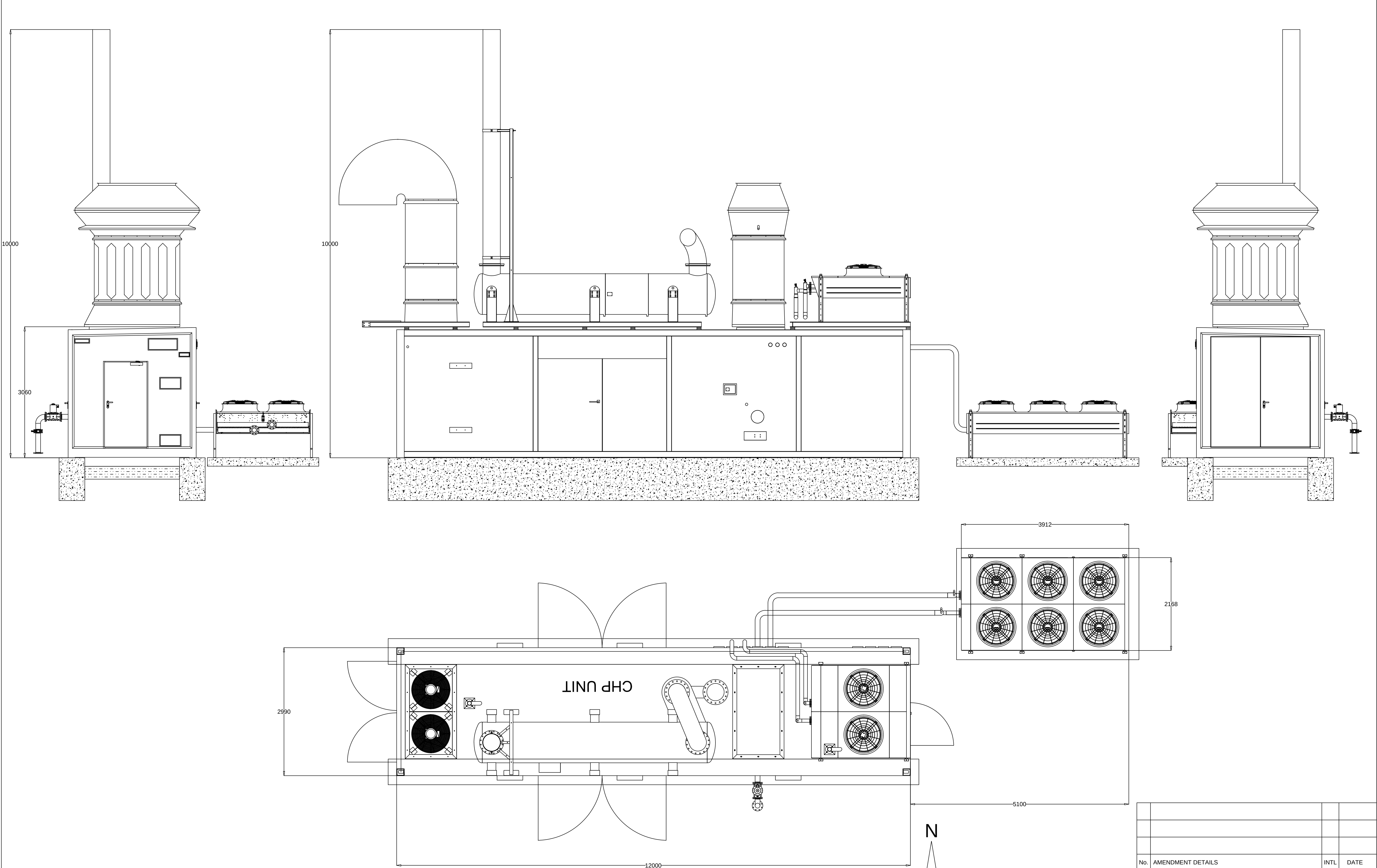




TOLERANCES AS BELOW					
UNLESS OTHERWISE SPECIFIED					
NOMINAL DIMENSION (MILLIMETERS)	OVER	0	120	315	1000
	TO	120	315	1000	-
		±0.8	±1.2	±2.0	±3.0
DIMS TO 1 DEC.PLACE		±0.2			
ANGULAR TOLERANCE		± 0° 30'			
MATERIALS: STEEL TO BS3100					
CASTINGS TO BS1452/2789					
IF IN DOUBT ASK					

WELDING SYMBOLS TO BS499 PART 1		FINISH	
WELDING DATA-TYPICAL			
DIP TRANSFER	< 5	SPRAY TRANSFER	< 5
MAX SECT	WELD TYPE	TOP COAT	
0-8	6	BLACK	
9-19	10	ZINC/YELL PLATE	
20-29	10	OTHER	
30-39	12		
40+	15		

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PART NUMBER TO BE STAMPED AT POSITION 'X'

DESCRIPTION:- NAYLOR DRAINAGE:-
CHP LAYOUT

DRAWN:- ARH
DATE:- 10/02/21

No.	AMENDMENT DETAILS	INTL	DATE
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SCALE:- ON A1	1:40	PART NO. HA0472-004	ISSUE A