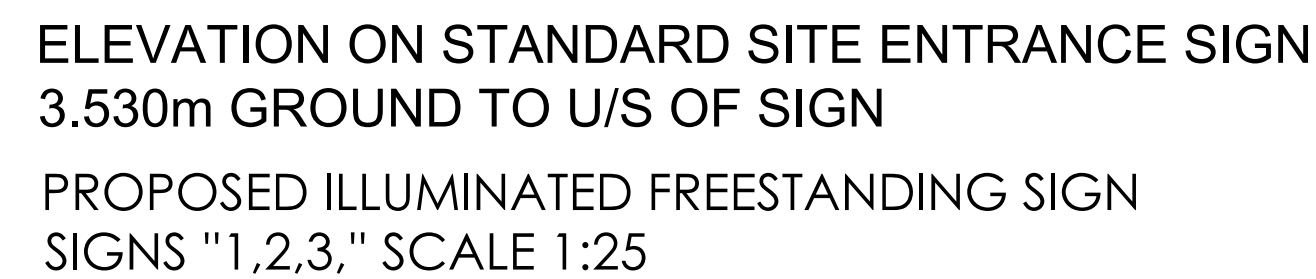


- 2no: 2470 x 2070mm (8507 LED Type) fixed back to back on central support "box".
- Central support "box" to be supplied and installed by sign contractor to match sign exactly in size and profile and to be aluminium and finished as follows:
Colour - RAL 7016 Anthracite Grey
- Standard Site Entrance Sign 7.000m from ground level to top of sign and posts. 3530 from ground level to underside of sign.
- High quality fabricated aluminium signcases, finished as follows:
colour - RAL 7016 Anthracite Grey is Polycarbonate with screen-printed 5 colour foil logo.
- Signs fully internally illuminated by LED.
- Supply cable to be connected to signage by signage contractor. Underground cables by electrical contractor.
- No cables or junction boxes to be visible above ground level or fixed to sign.
- Lower 'showcase' sign by signage contractor including fixing 'wings' bolted to posts.
- Steel materials and specific grades - Hollow sections in accordance with BS EN 10210-1 & BS EN 10219-1.
- Plates in accordance with BS EN 10025-1.
- Bolt grades in accordance with BS EN 14399-1.
- Galvanising in accordance with BS EN 1461.
- Powder coating in accordance with BS EN 13438.
- All fabrication work to be in accordance with BSEN 1090-2.
- Work to be completed to execution class 2.
- The weld specification on each individual weld to be 6mm fillet/butt weld - single pass - multi pass.



Materials:
Sign box to be aluminium finished ral 7016 anthracite grey. Sign panel to be poly-carbonate finished with screen printed 5 colour foil logo.

Project Title		ALDI FOODSTORE		rev		Issue	Description		rev		Link	Access
		OLD MILL LANE BARNSELEY				Drawing Title		Signage Elevations				
						Job-Dwg No		1210 - 117		Rev		
Client		ALDI STORES LTD				☒ 2 St Johns North Wakefield, WF1 3QA t. 01924 291800 ☐ Claves Warehouse, 77 Dale Street, Manchester, M1 2HG t. 0161 2388555 ☐ The Old Rectory, 79 High Street, Newport Pagnell, MK 16 8AB t. 01908 211577 ☐ 101 London Road, Reading, RG1 5BY t. 0118 9507700 ☐ 10 Gees Court, St Christophers Place, London W11 1JJ t. 0207 4921215						
Status		PLANNING										
Scale		1 : 100		Drawing Size		A1						
Drawn By		GH		Checked By		WH		Date		JUL 20		