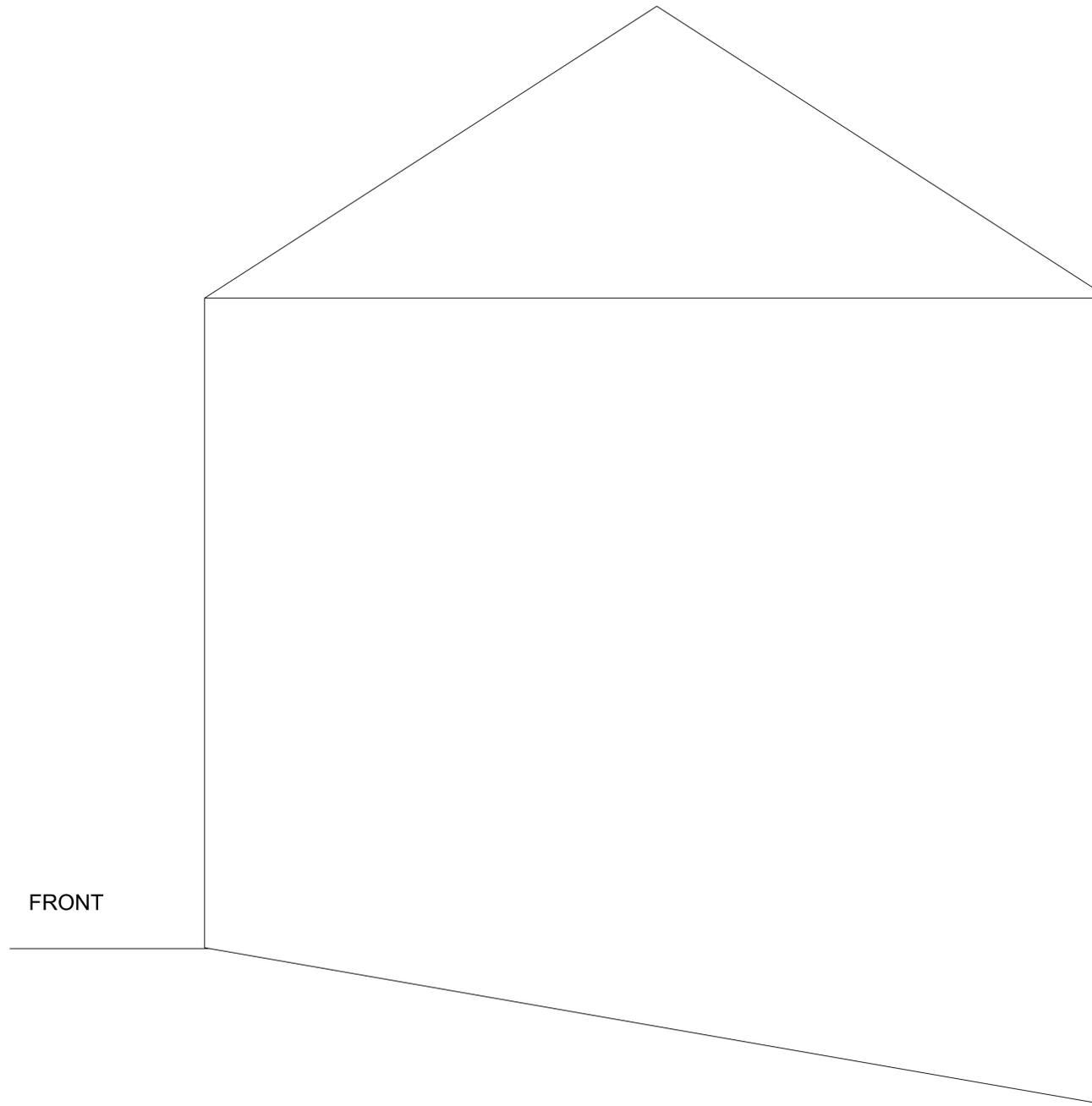


IF IN DOUBT ASK! - DO NOT SCALE

MK No	FAB	DATE	WELDER	WPS No	DATE	INSPECTED	DATE



FRONT

SIDE VIEW WITHOUT BALCONY

TITLE :				ANY NDT TESTING TO BE IN ACCORDANCE WITH TABLE 24 EN1090-2		SURFACE FINISH IN MICRONS TO BS 1134-1993		SYMBOLS AND DIMENSIONS ETC. TO BS 308-1993		FABRICATION TOLERANCE :		DRAWN		FRED MOODY		DATE		-		SCALE : 1:20		A1
-				ALL WELD Z6mm C.F.W. U.S.O.		UNDIMENSIONED RADII - 1mm		WELDING TO EN 1011		UPTO 300mm ±1.0mm 300mm TO 1000mm ±2.0mm ABOVE 1000mm ±3.0mm		CHECKED		DATE		PROJECT :						
ISSUED FOR COMMENT / APPROVAL				FM		-		-		UNTOLERANCED MACHINE DIMENSIONS ±0.25mm		APPROVED		DATE		-						
REVISIONS				DESCRIPTION		CHANGED		APPROVED		DATE		DRAWING No. :		J-		SHEET 1 OF 1		REV. :				
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