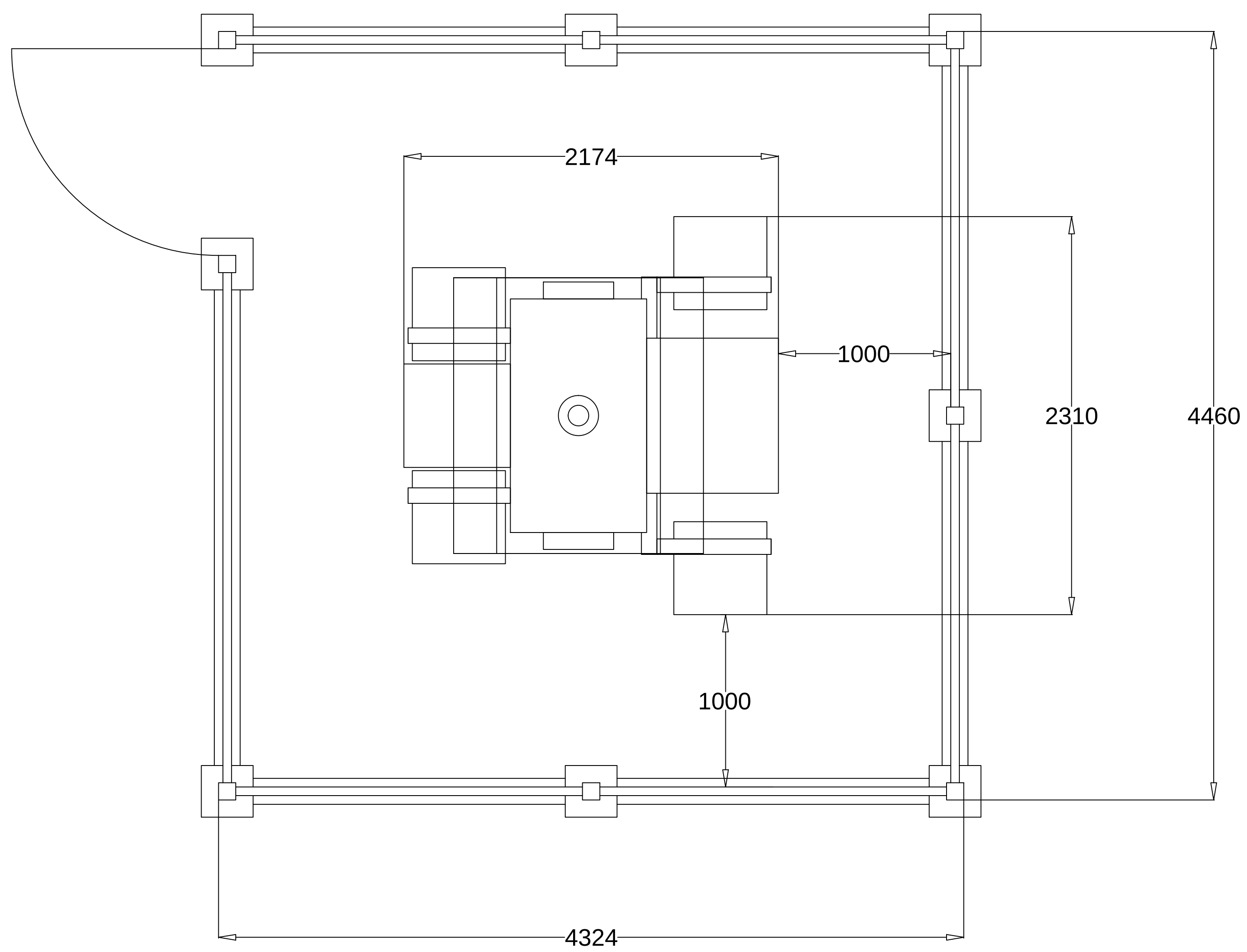
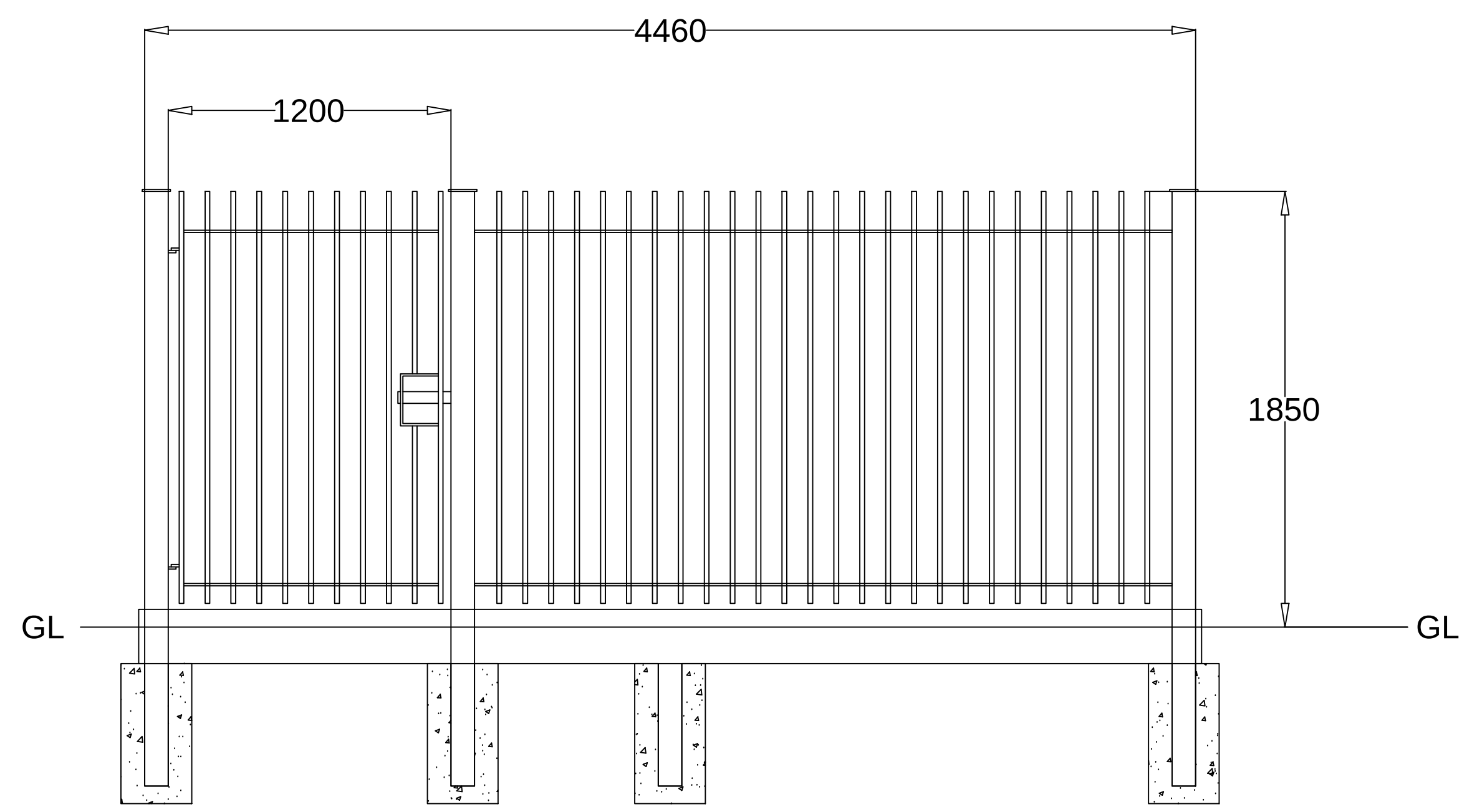
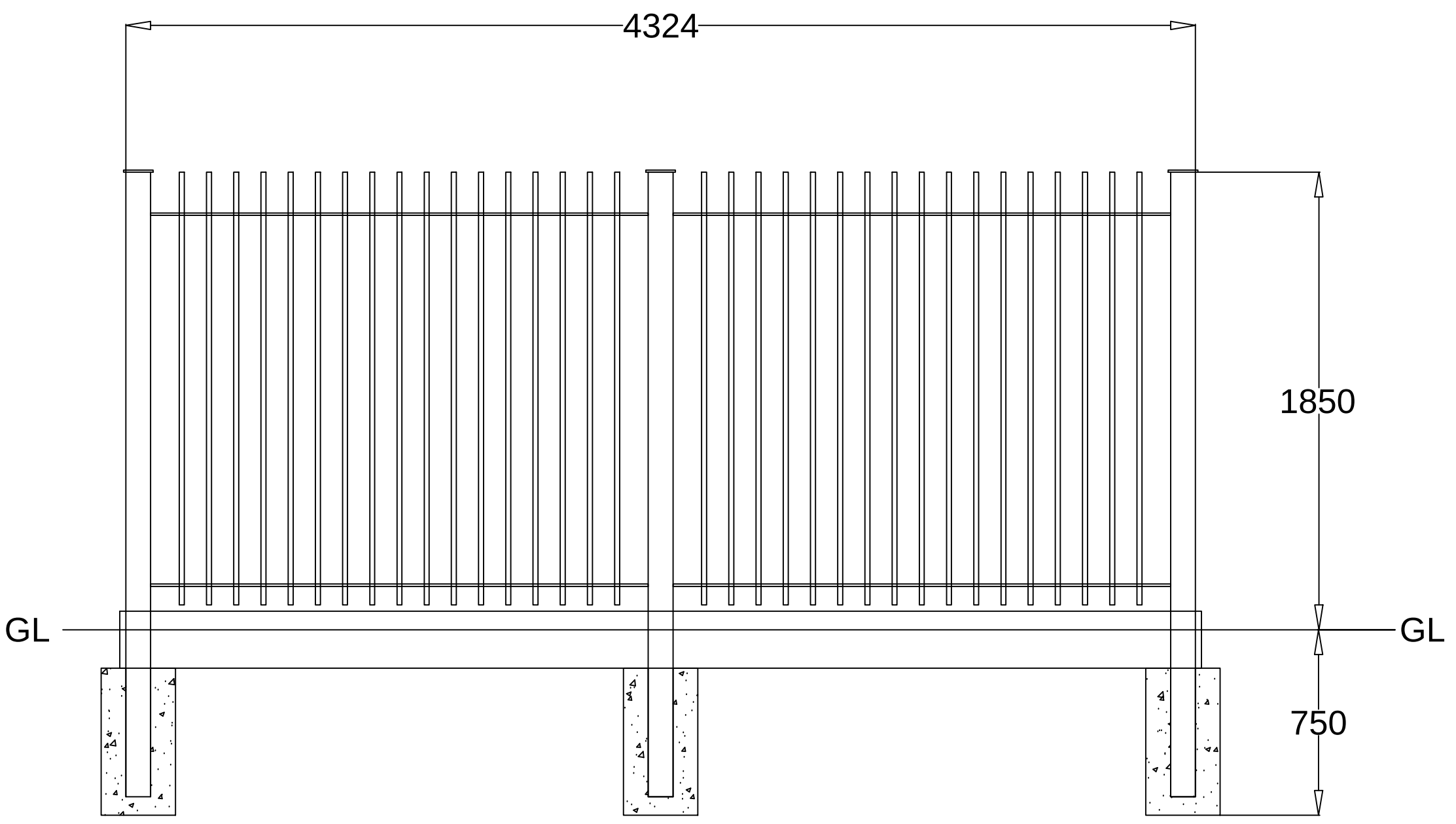
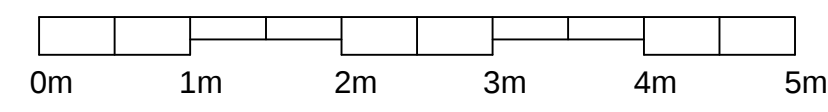




TOLERANCES AS BELOW						WELDING SYMBOLS TO				FINISH	
UNLESS OTHERWISE SPECIFIED						BS499 PART 1					
NOMINAL DIMENSION (MILLIMETERS)	OVER	0	120	315	1000	WELDING DATA-TYPICAL				BARE	
	TO	120	315	1000	-	DIP TRANSFER	< 5	SPRAY TRANSFER	< 5	TOP COAT	
		±0.8	±1.2	±2.0	±3.0	MAX SECT	WELD TYPE			BLACK	
DIMS TO 1 DEC.PLACE		±0.2				0-8	6			ZINC/YELL PLATE	
ANGULAR TOLERANCE		± 0° 30'				9-19	10			OTHER	
MATERIALS: STEEL TO BS3100						20-29	10				
CASTINGS TO BS1452/2789						30-39	12				
						40+	15				
IF IN DOUBT ASK											



DESCRIPTION:- NAYLOR DRAINAGE:- TRANSFORMER ENCLOSURE	DRAWN:- ARH			SCALE:- 1:20 ON A1	PART NO. HA0472-006	ISSUE A
	DATE:- 26/02/21					

No.	AMENDMENT DETAILS	INTL	DATE		
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SCALE:- 1:20 ON A1		PART NO. HA0472-006		ISSUE A	