



TOP SECTION 050 ACRYLIC, FULLY ILLUMINATED SAT INTO PANELS TO CREATE THE BACK UP ACRYLIC TO LETTERING. SIDES ROUTERRED OUT TO SIT FLUSH WITH PANELS. FRONT AND BACK WILL BE STEPPED BACK FROM PANELS.

BOX TAPED TO PANEL WITH VHB DS TAPE & FIXED WITH 1 COUNTER SUNK MACHINE SCREW PER SIDE.

LIGHTING TRAY BONDED TO INSIDE OF PANEL TO HOST SECOND LED TUBE

LASER CUT TEXT, BACKED UP BY TOP BOX

STEEL SHEET POWDER COATED DARK GREEN (AKZO NOBEL DULUX 90YY 07/93)

LASER CUT INTERNALLY ILLUMINATED ARROW BACKED UP WITH 3MM 050 ACRYLIC

LED TUBE TO TOP OF FRAME

INTERNAL STEEL FRAMEWORK GALVANISED

2MM ALUMINIUM SHROUD SPRAYED DARK GREY RAL 7022

WHITE AND YELLOW REFLECTIVE VINYL LOGO

