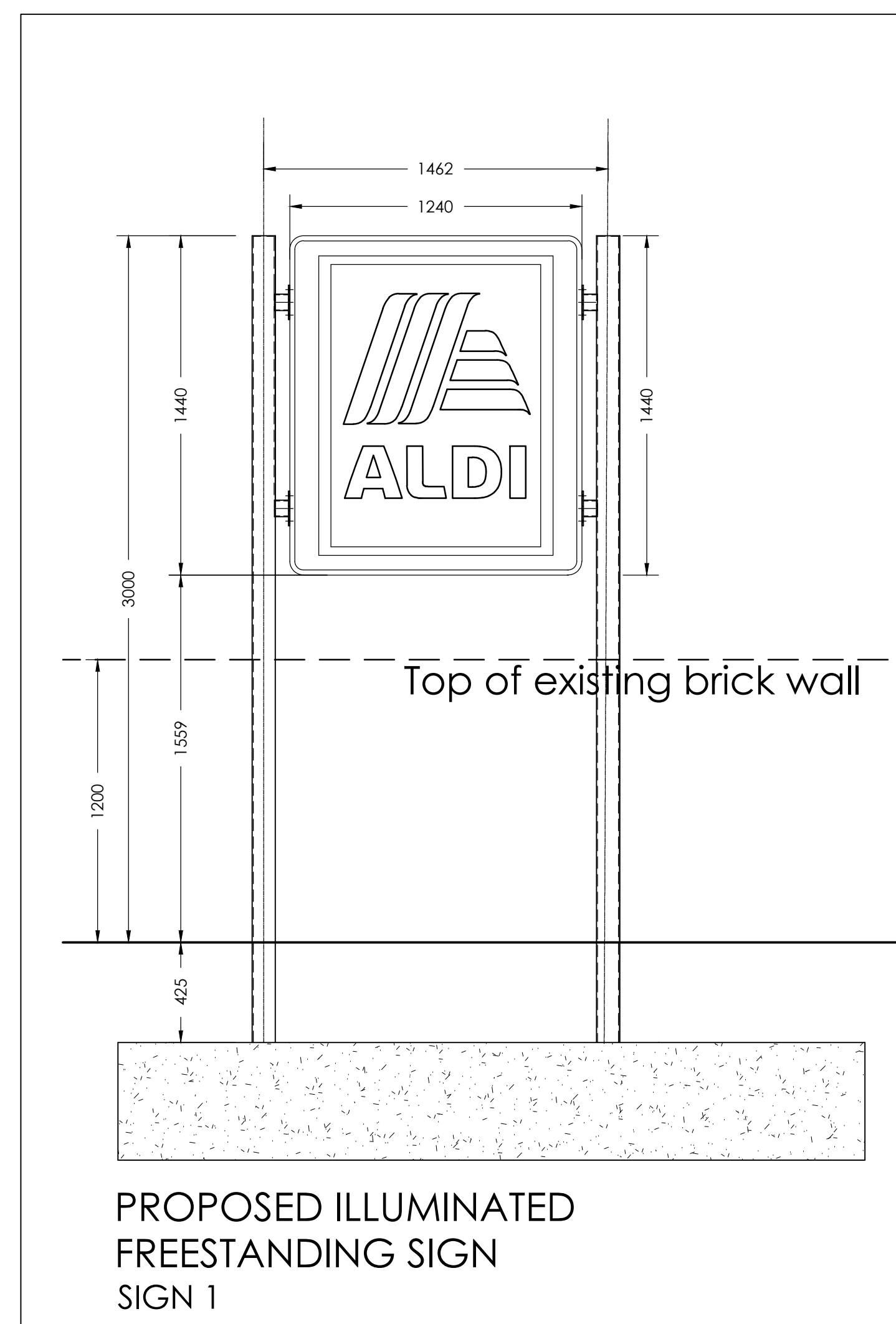
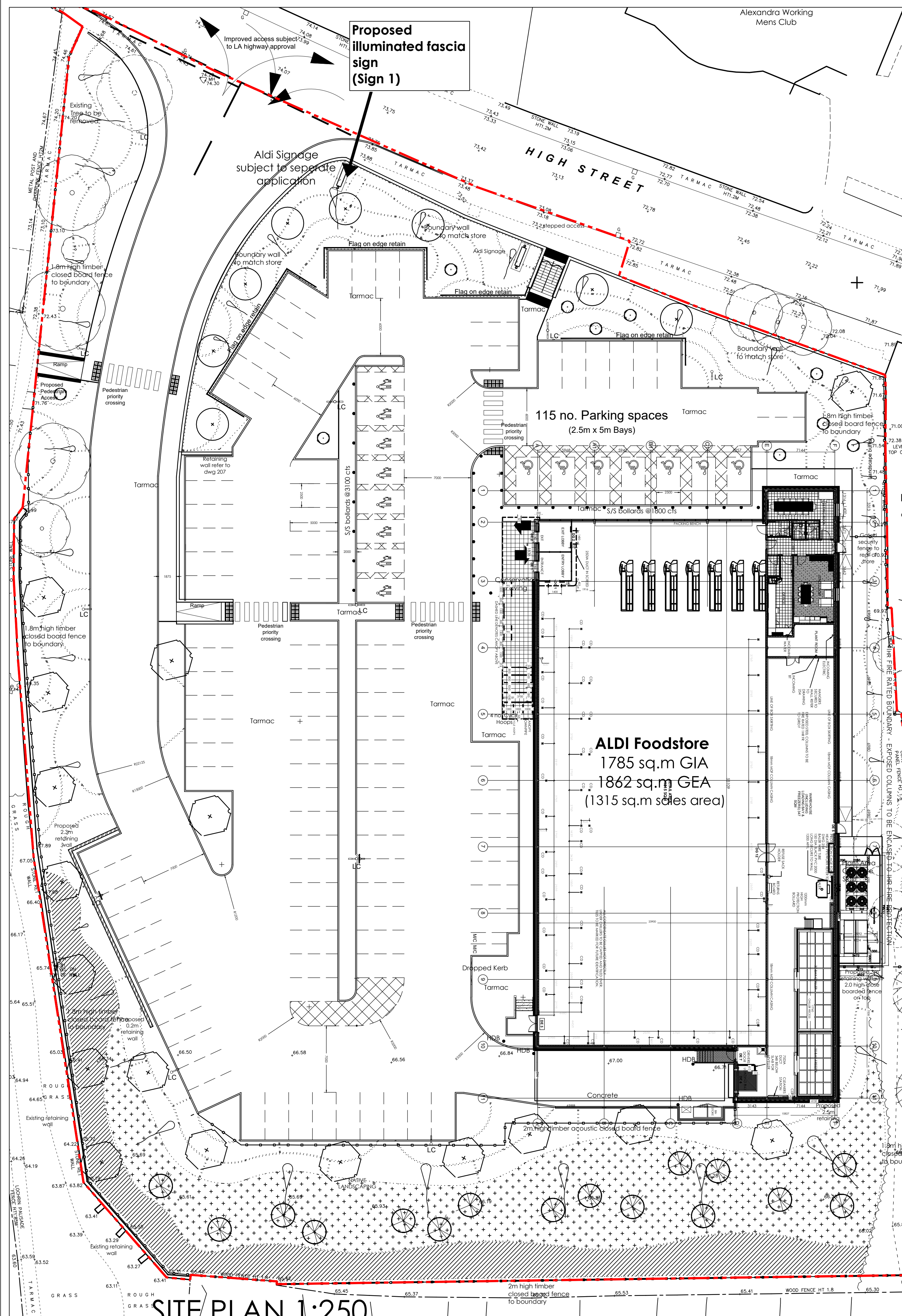




DOUBLE FACED DOUBLE POST MOUNTED SIGN

- 2no: 1440 x 1240mm (8506 LED Type) fixed back to back on central support "box".
- Central support "box" to be supplied and installed by sign contractor to match sign exactly in size and profile and to be aluminium and finished as follows:
Colour - RAL 7016 Anthracite Grey
- Standard Site Entrance Sign 3.000m from ground level to top of sign and posts. 1559 from ground level to underside of sign.
- High quality fabricated aluminium signcases, finished as follows:
colour - RAL 7016 Anthracite Grey is Polycarbonate with screen-printed 5 colour foil logo.
- Signs fully internally illuminated by LED.
- Supply cable to be connected to signage by signage contractor. Underground cables by electrical contractor.
- No cables or junction boxes to be visible above ground level or fixed to sign.
- Lower 'showcase' sign by signage contractor including fixing 'wings' bolted to posts.
- Steel materials and specific grades - Hollow sections in accordance with BS EN 10210-1 & BS EN 10219-1.
- Plates in accordance with BS EN 10025-1.
- Bolt grades in accordance with BS EN 14399-1.
- Galvanising in accordance with BS EN 1461.
- Powder coating in accordance with BS EN 13438.
- All fabrication work to be in accordance with BSEN 1090-2.
- Work to be completed to execution class 2.
- The weld specification on each individual weld to be 6mm fillet/butt weld - single pass - multi pass.

[illegible]