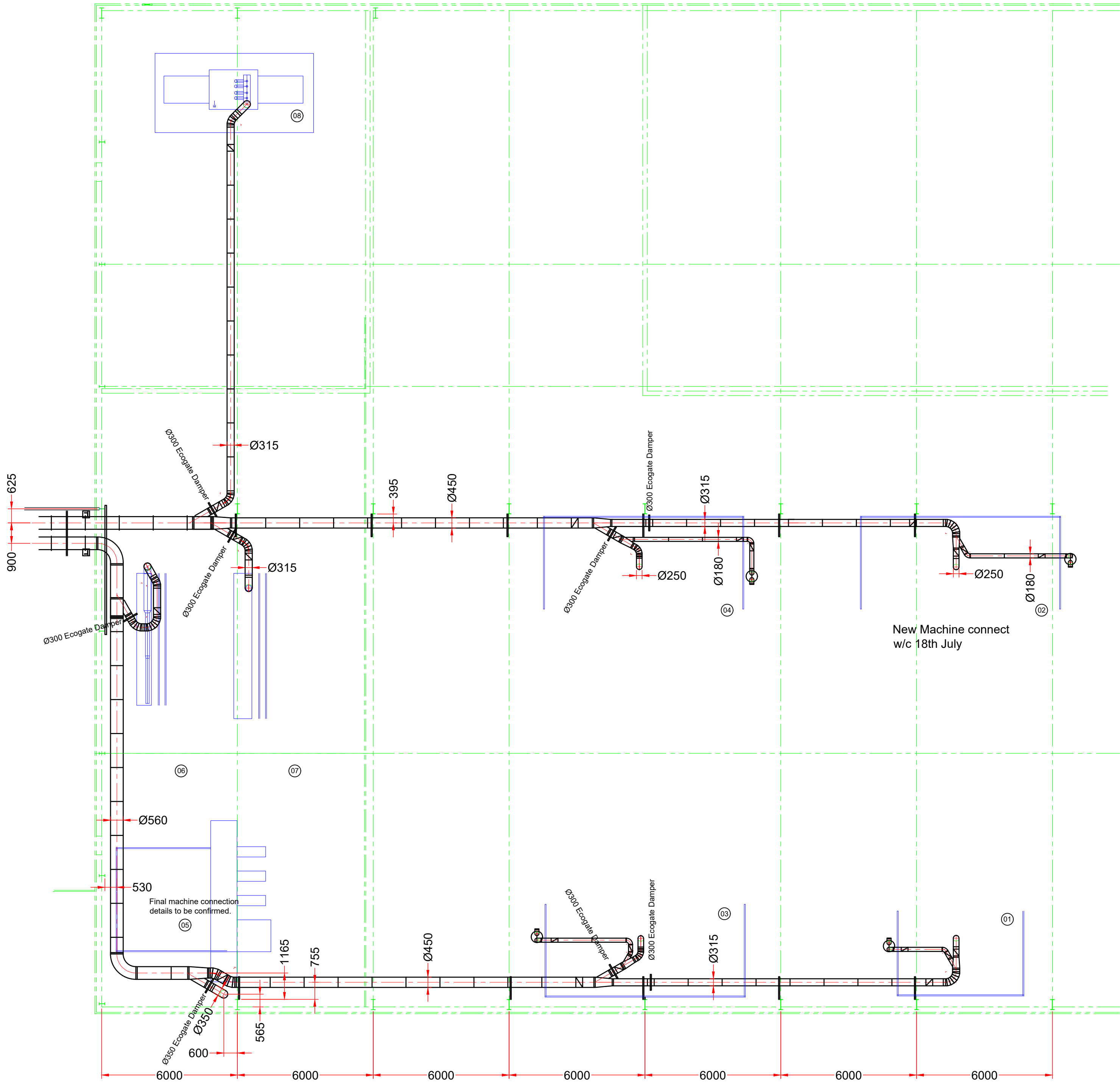
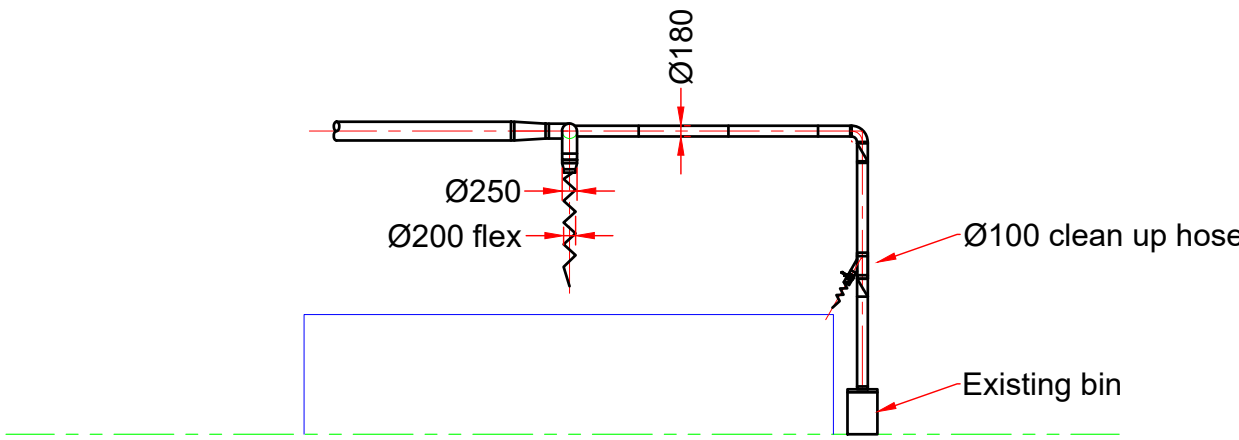


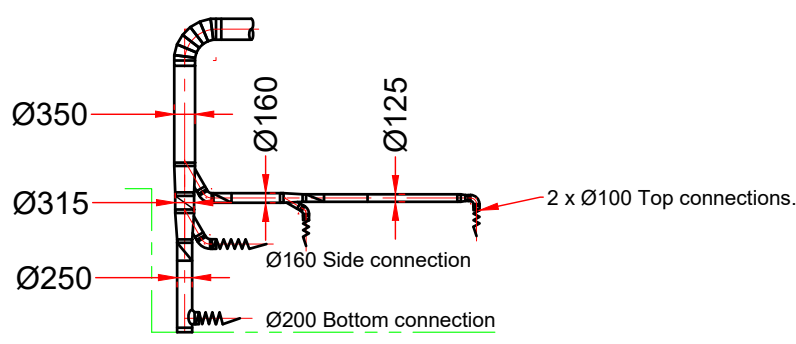
Plan View on Internal Ductwork Installation



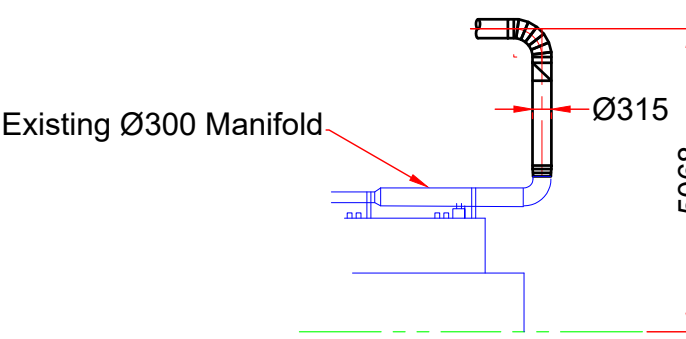
Plan View on Internal Ductwork Installation



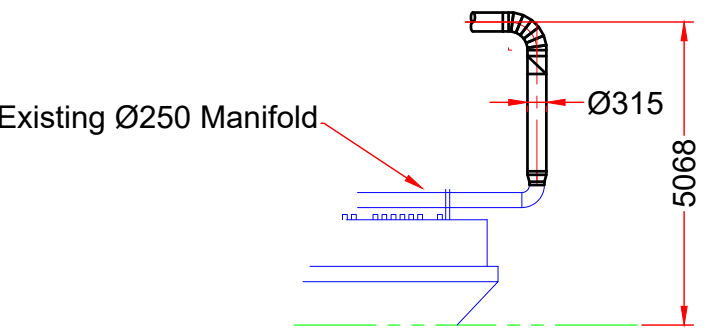
M/C's 1 - 4 Typical Elevation on CNC Ducts



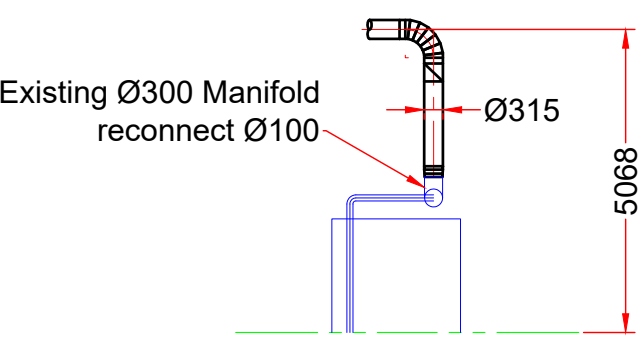
M/C 5 Elevation on Beamsaw Duct



M/C 6 Elevation on Busellato Edgebender Duct



M/C 7 Elevation on Stefani Edgebender Duct



M/C 8 Elevation on Fladder Duct

See drawing number 25904-1 for all general notes and filter plant layout details.

Machine Connection Details

Mach No.	Machine Description	Duct Dia	Air Volume Required m3/hr.
1	Single CNC 1	Ø315	5700
2	New CNC 2	Ø315	5700
3	Existing Double CNC 3	Ø315	5700
4	Existing Double CNC 4	Ø315	5700
5	Beam Saw	Ø350	7000
6	Busellato Edgebender 1	Ø315	5700
7	Stefani Edgebender 2	Ø315	5700
8	Unosand Fladder	Ø315	5650
Total Air Volume			46850
Volume to be extracted			46850

Date
15-6-16

Scale
1:125

Drawn
P Chapman

Client
Distinction Doors
Tankersley, Barnsley

Title
Internal Ductwork Layout

DUST CONTROL SYSTEMS LIMITED
Horace Waller VC Parade
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Dewsbury
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Drawing Number
25904-2

Revision
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Sheet
A1