IF IN DOUBT ASK! - DO NOT SCALE

MK No	FAB	DATE	WELDER	WPS No	DATE	INSPECTED	DATE

ELEVATION VIEW

No.	DESCRIPTION	CHANGED	APPROVED	DATE
.	ISSUED FOR COMMENT / APPROVAL	FM		-

REVISIONS

TITLE :

-

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ANY NDT TESTING TO BE IN ACCORDANCE WITH TABLE 24 EN1090-2

SURFACE FINISH IN MICRONS TO BS 1134-1990

SYMBOLS AND DIMENSIONS ETC. TO BS 308-1993

ALL WELD Z6mm C.F.W. U.S.O.

UNDIMENSIONED RADII - 1mm

WELDING TO EN 1011

ALL STEELWORK TO COMPLY WITH UKCA MARKING EXECUTION CLASS 2 (EXC2)

WELD SYMBOLS TO ISO 2553

MARK WITH PART NUMBER AND ISSUE

ALL DIMENSIONS IN MILLIMETRES

FABRICATION TOLERANCE :

UPTO 300mm ±1.0mm
300mm TO 1000mm ±2.0mm
ABOVE 1000mm ±3.0mm

UNTOLERANCED MACHINE DIMENSIONS ±0.25mm

PROJECTION

DRAWN	FRED MOODY	DATE	-	SCALE : 1:20
TRACED		DATE		CLIENT : -
CHECKED		DATE		PROJECT : -
APPROVED		DATE		
DRAWING No. : J-				SHEET 1 OF 1
				REV. :

A1