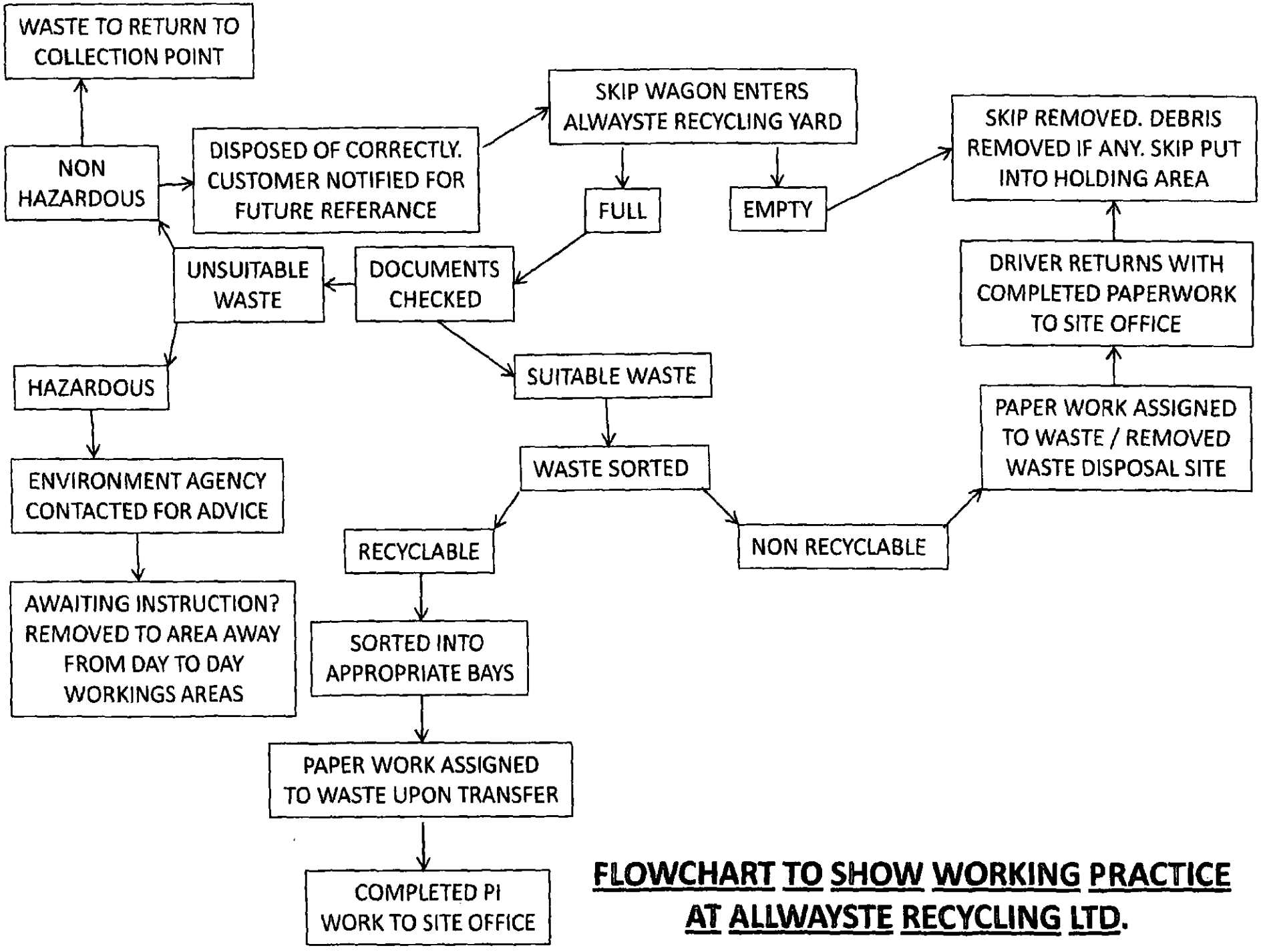
Doc Ref AL104



FLOWCHART TO SHOW WORKING PRACTICE AT ALLWAYSTE RECYCLING LTD.