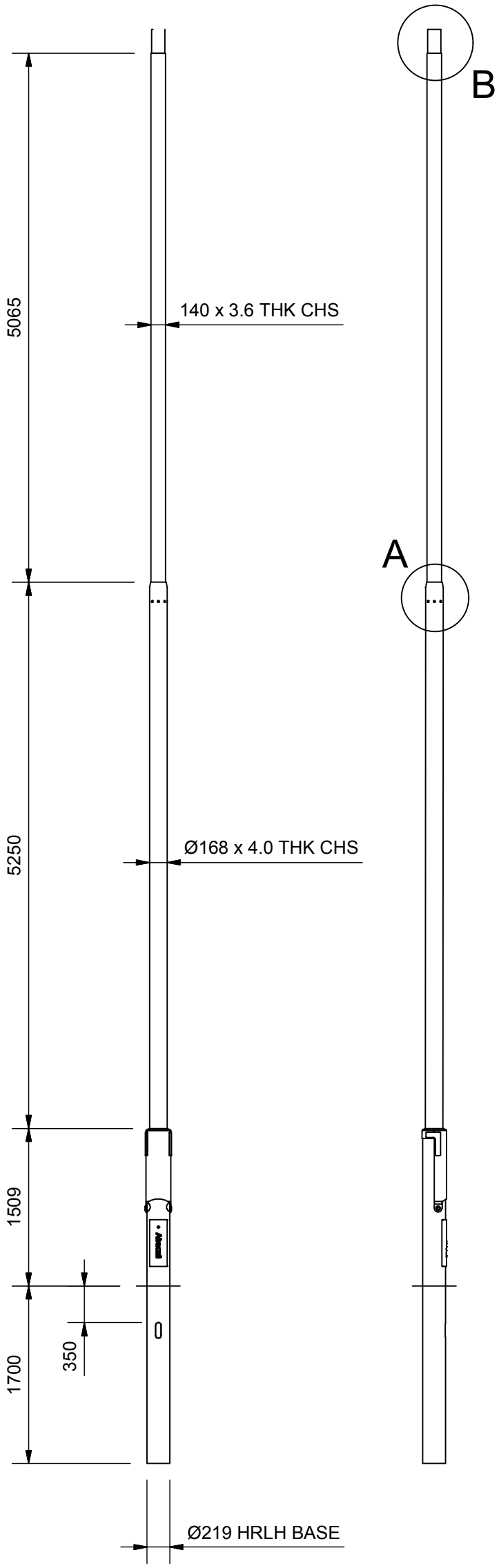
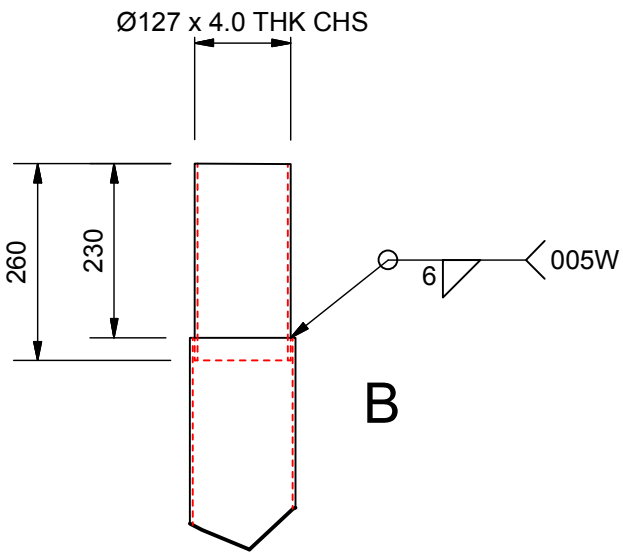
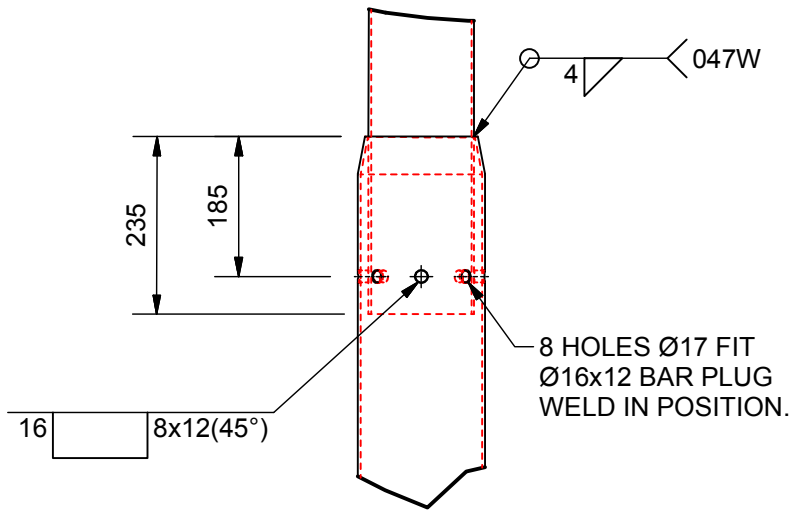
ISO9001 • ISO14001
OHSAS 18001





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NOTES

1. FIRST ANGLE PROJECTION.
2. DIMENSIONS SHOWN IN BRACKETS THUS (25) ARE REF. DIMENSIONS ONLY.
3. REMOVE ALL BURRS & SHARP EDGES.
4. DO NOT SCALE IF IN DOUBT ASK.
5. WELDING SYMBOLS ARE TO BS EN ISO 4063 & BS EN 22553
6. ALL STANDARDS & SPECIFICATIONS ARE TO BE TO THE LATEST REVISIONS.
7. FILLET WELDS TO BE TO WELD PROCEDURE No. 031W.
8. MATERIAL : CHS TO BS EN 10210 GRD OR BS EN 10219 GRD S355 WITH A TENSILE STRENGTH OF 490N/mm². PLATE FROM M.S TO BSEN 10025 GRD S275.
9. FINISH HOT DIP GALV TO BS EN ISO 1461.
10. CABLE ENTRY SLOT MEASURES 150x50 AND IS 350 BELOW GROUND LEVEL.
11. BASE COMPARTMENT.
219 R/L BASE ASSEMBLY FITTED WITH A 11mm THK SADOLINE TREATED TIMBER BASE BOARD MEASURING 1220x120 AND M8 EARTHING SET. THE UPPER DOOR OPENING IS 578x165 AND IS COVERED BY THE LID OF THE COLUMN THE LOWER DOOR OPENING IS 406x127 AND IS COVERED BY A 2mm THK PRESSED STEEL DOOR SECURED BY A TRIANGULAR HEADED ST. ST. SCREW.
12. FOR DETAIL OF 219 R/L REINFORCE LID SEE DRG RL201/11/2/1.
FOR DETAIL OF 219 R/L REINFORCE BASE SEE DRG RL201/11/1/1.
13. LOWER WITH COUNTERBALANCE RLH2M/H/E.

CUTTING LIST		
MATERIAL	LENGTH	QTY
127x4.0CHS	260	1
140x3.6CHS	5300	1
168x4.0CHS	5305	1
219x4.0CHS	3429	1

ITEM NO T12HRLH
WEIGHT = 237KG

REV	SIG	DESCRIPTION	DATE	CHD

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Patent No.
Reg. Design No.

General tolerences unless stated otherwise:-

0mm-500mm-------- ± 5
501mm-1000mm--- ± 10
Above---------- ± 20

Drawn G SMITH
Checked A BOOTH
Not to scale
Date 26/06/2014

Title GENERAL ARRANGEMENT OF T12HRLH COLUMN

Sales order No.

Abacus
World Leaders in Lighting

Client STANDARD COMPONENT

Drg. No. T12HRLH