

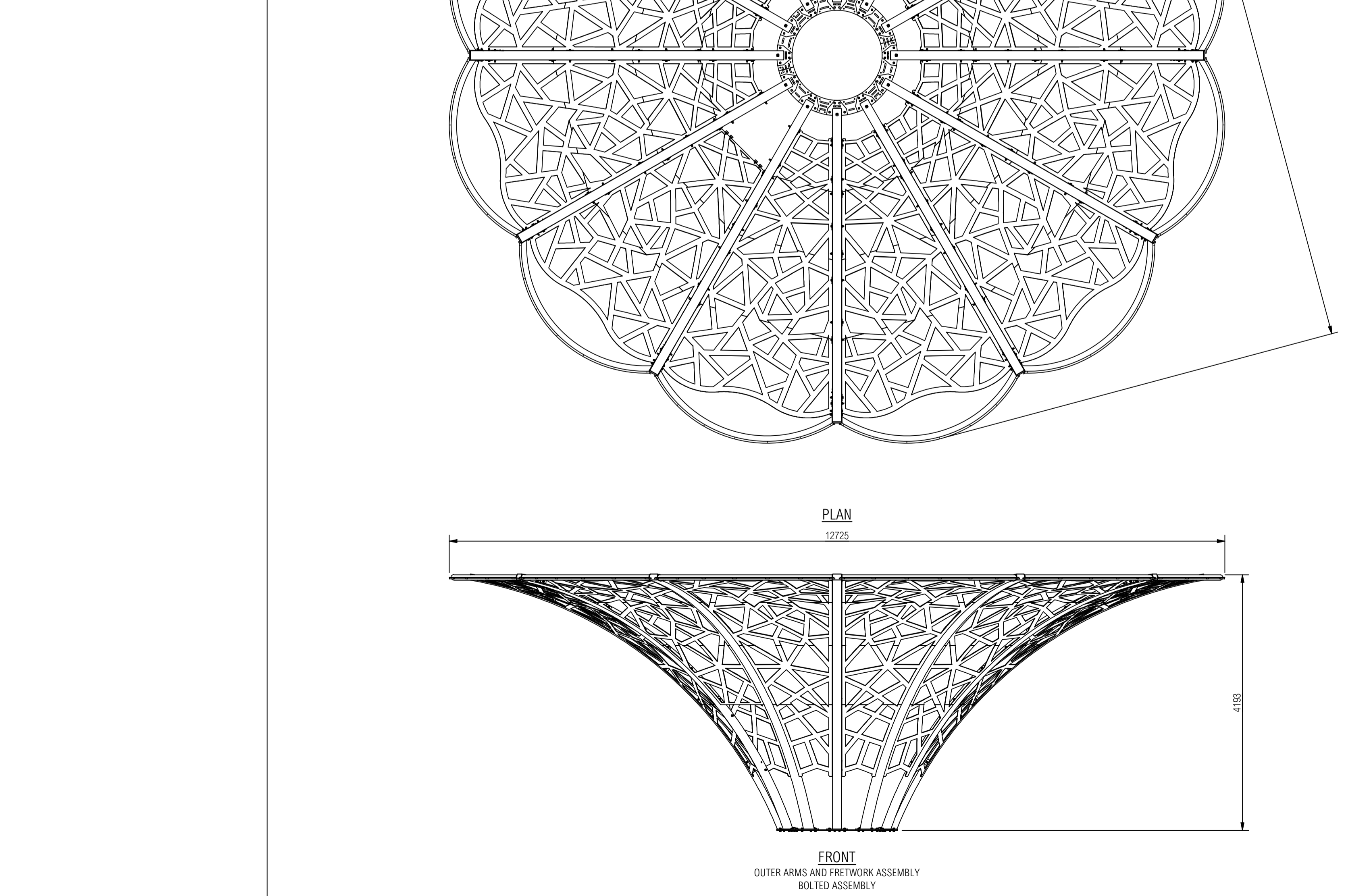
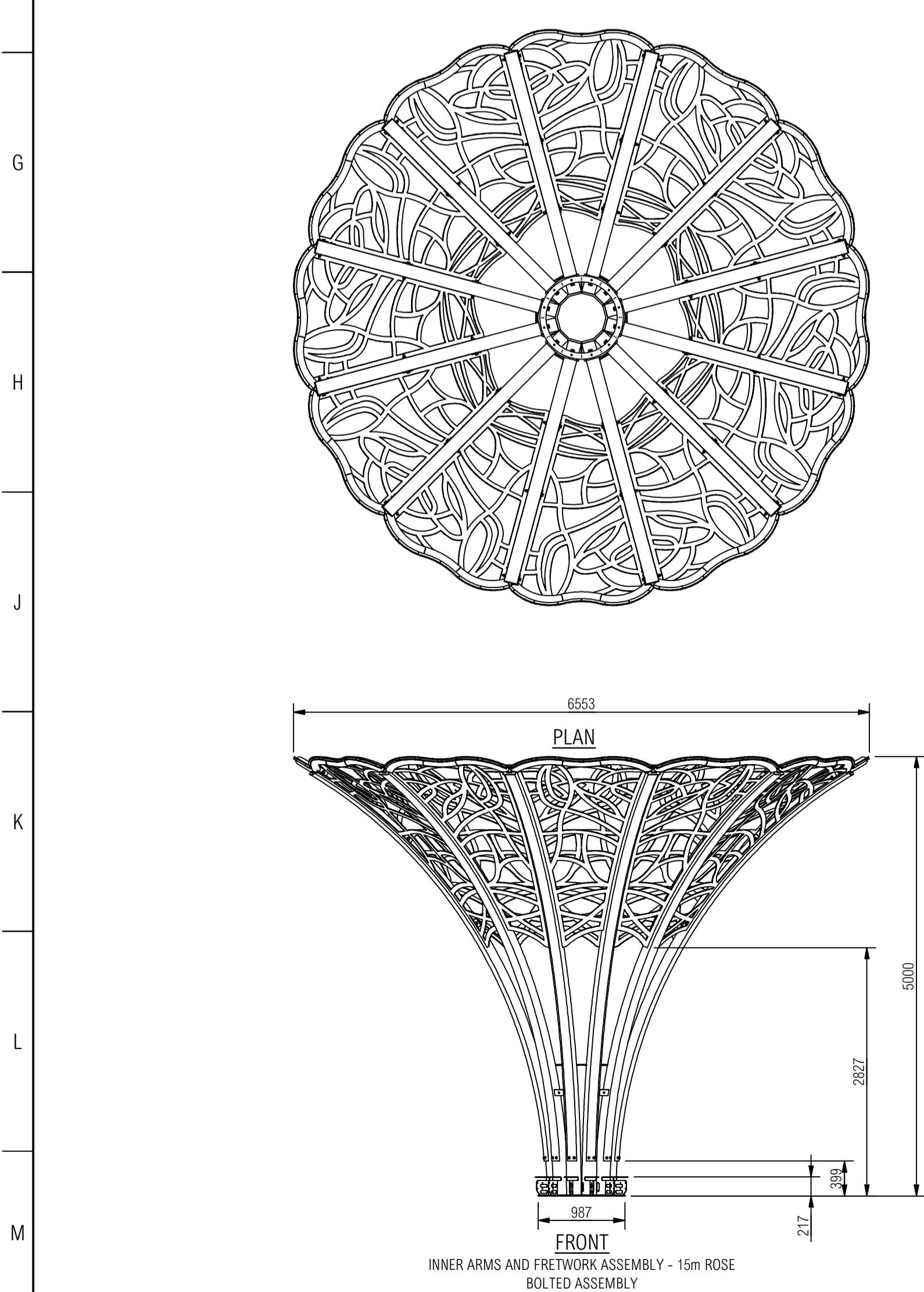
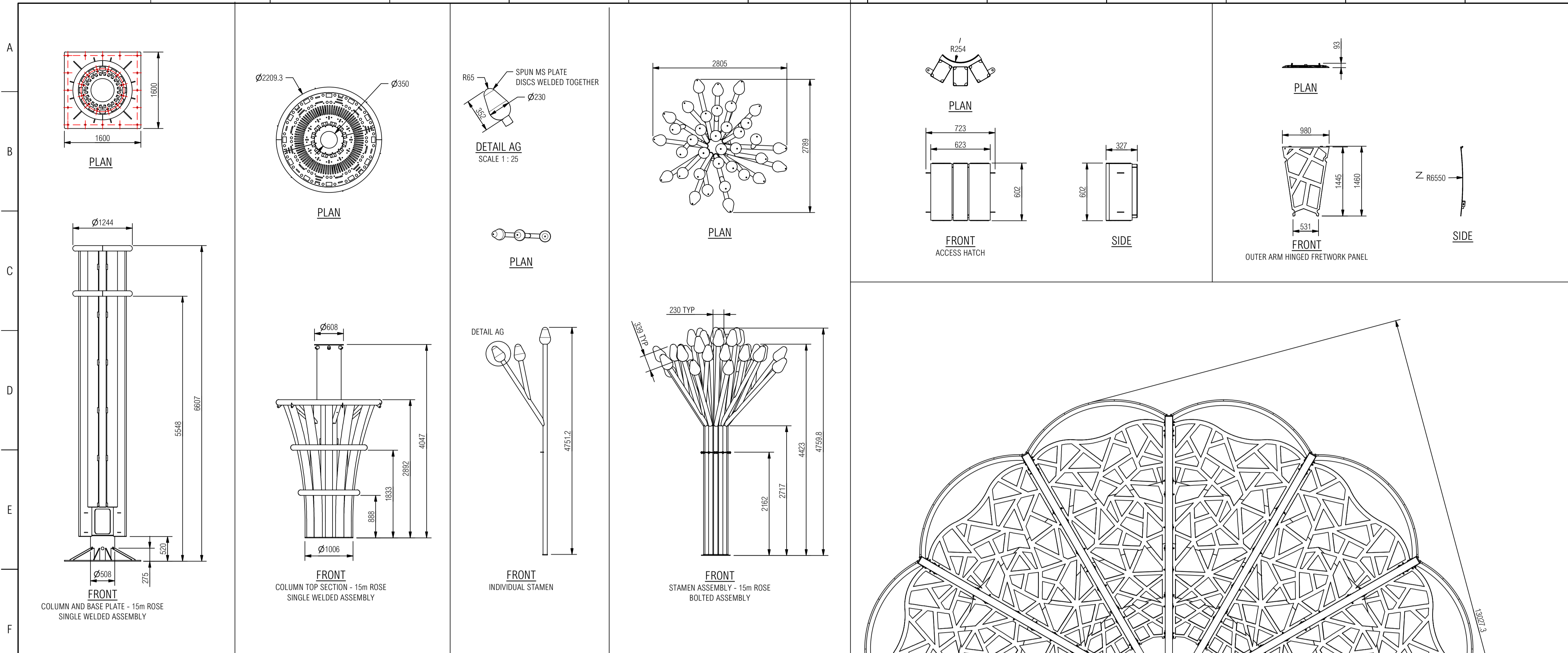
ITEM LIST			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	ROS0825-AA01-0001	COLUMN AND BASE PLATE - 15m ROSE	1
2	ROS0825-AA02-0001	COLUMN TOP SECTION - 15m ROSE	1
3	ROS0825-AA03-0001	STAMEN ASSEMBLY - 15m ROSE	1
4	ROS0825-AA04-0001	INNER ARMS AND FRETWORK ASSEMBLY - 15m ROSE	1
5	ROS0825-AA05-0001	OUTER ARMS AND FRETWORK ASSEMBLY	1
6	ROS0825-AA07-0001	ACCESS HATCH	1
7	ROS0825-AA05-0028	OUTER ARM HINGED FRETWORK PANEL	1
8	ROS0825-AA08-0006	SPEAKER COVER	6
38	ROS0825-EXTR-0061	ARCPIX II 23 STRING	12
39	ROS0825-EXTR-0081	ARCPIX II 17 STRING	12

GENERAL NOTES

- IF IN DOUBT - ASK!
 - ALL DIMENSIONS ARE IN mm UNLESS STATED OTHERWISE.
 - ALL LINEAR DIMENSIONS TO BE ± 1mm UNLESS STATED OTHERWISE.
 - ALL FASTENERS TO BE GRADE 8.8
 - SCULPTURES ARE CONSTRUCTED FROM MILD STEEL GRADE S355 - GALVANISED TO EN ISO 1461:2009
 - FINISH DETAILS
- STEM INCLUDING TOP SECTION:** MID- GREY GLOSS ISO 12944 C5VH ANTI CORROSION PAINT - RAL TBC - JOTUN HARDTOP OPTIMA
- PETALS:** WHITE GLOSS ISO 12944 C5VH ANTI CORROSION PAINT - JOTUN PENFUARD UNIVERSAL WHITE
- STAMEN:** LIGHT- GREY GLOSS ISO 12944 C5VH ANTI CORROSION PAINT - RAL TBC - JOTUN HARDTOP OPTIMA
- ORANGE GLOSS ISO 12944 C5VH ANTI CORROSION PAINT - RAL TBC - JOTUN HARDTOP OPTIMA
- SHEETS:**
 SHEET 1: OVERALL AND ACCESS DETAILS
 SHEET 2: INDIVIDUAL ASSEMBLIES
 SHEET 3: INSTALL STEPS
 SHEET 4: CABLE ROUTING

REVISION HISTORY			
REV	DESCRIPTION	DRN	DATE
A	ISSUED FOR REVIEW		

	CLIENT: WILLMOTT DIXON CONSTRUCTION	PROJECT: THREE YORKSHIRE ROSES
	GROUP: AA - 15M ROSE	
	SUBGROUP: 00 - GA	
	DRAWING TYPE: GA	DRAWING SCALE: 1:75
T +44 (0)1423 358 001	SALES@stageone.co.uk	WWW.WWW.STAGEONE.CO.UK
DRAWING TITLE: 15M ROSE GA		SHEET NO: 1/4
DRAWING NUMBER: ROS0825-AA00-0001		REVISION: A



ITEM LIST			
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1	ROS0825-AA01-0001	COLUMN AND BASE PLATE - 15m ROSE	1
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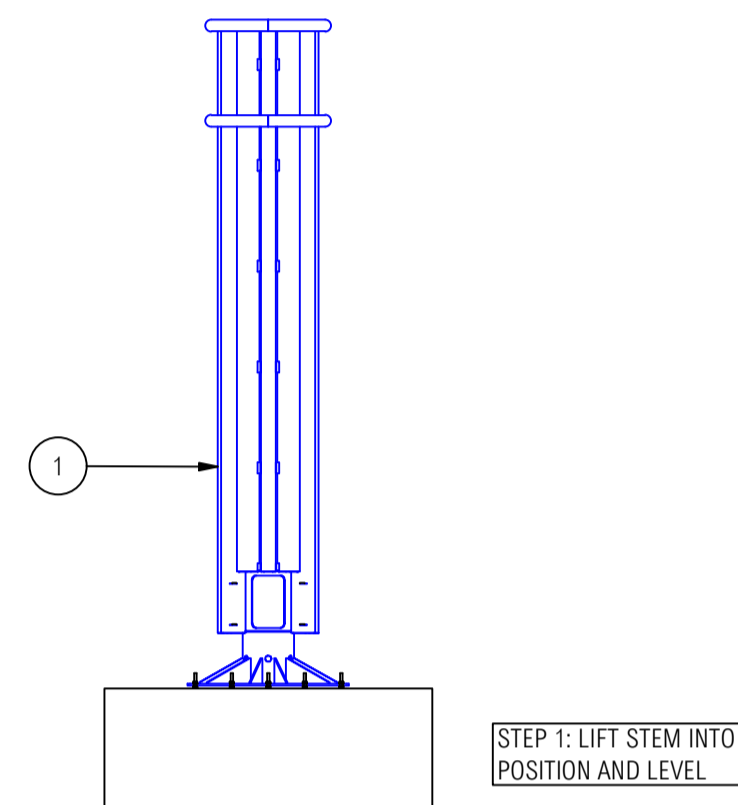
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- STAMEN:**
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REV	DESCRIPTION	DRN	DATE
A	ISSUED FOR REVIEW		

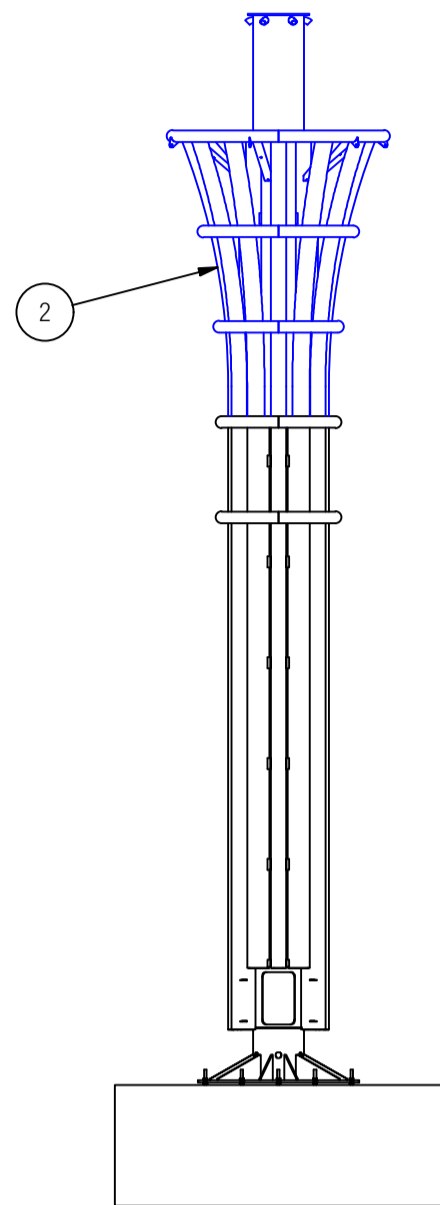
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	GROUP: AA - 15M ROSE	
	SUBGROUP: 00 - GA	
	DRAWING TYPE: GA	DRAWN BY: JS
T +44 (0)1423 358 001 E sales@stageone.co.uk W www.stageone.co.uk	DRAWING SIZE: A1	DRAWING SCALE: 1 : 50
DRAWING TITLE: 15M ROSE GA		SHEET NO: 2 / 4
DRAWING NUMBER: ROS0825-AA00-0001		REVISION: A

INSTALLATION SEQUENCE



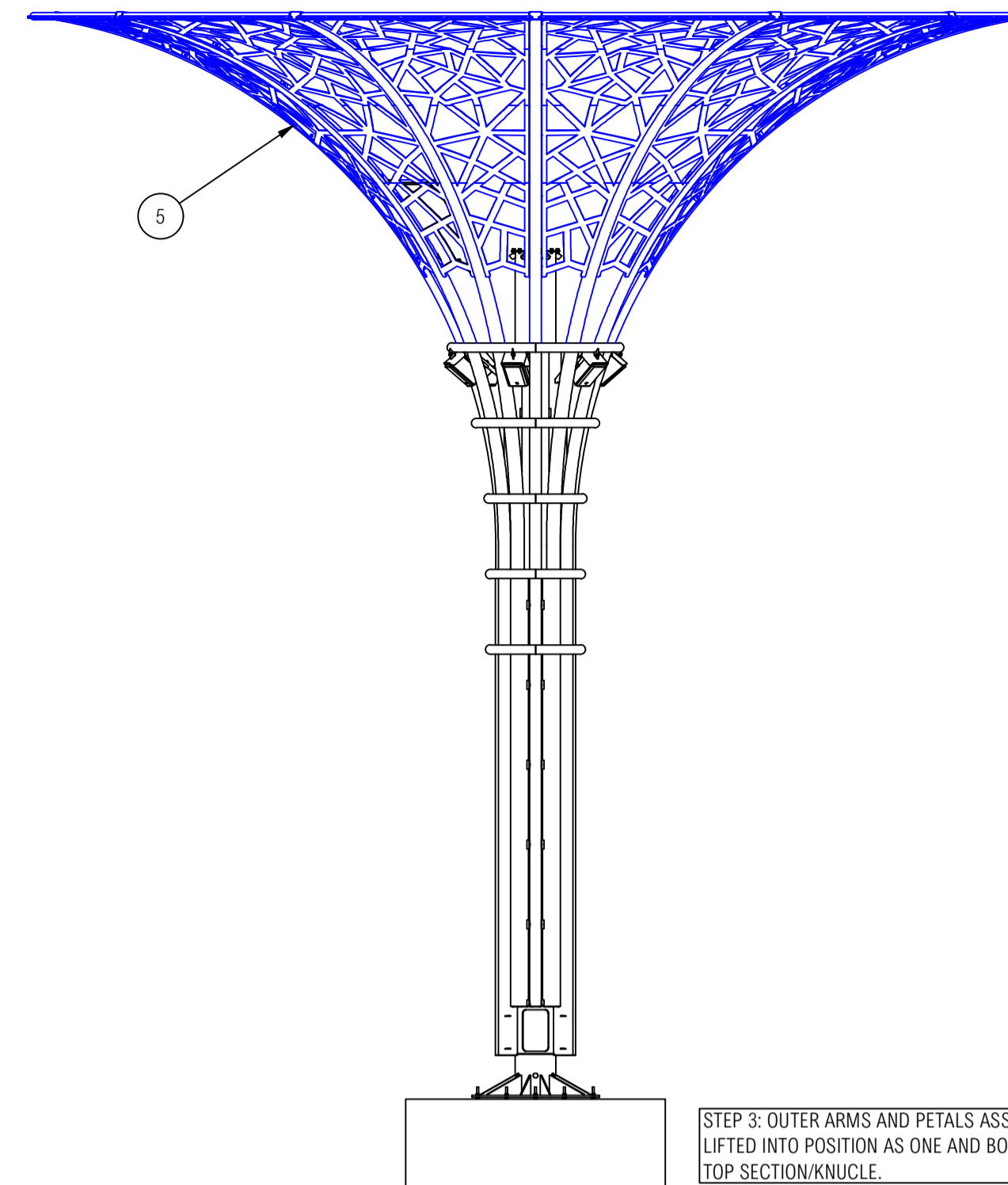
STEP 1: LIFT STEM INTO POSITION AND LEVEL.

BUILD STEP 1



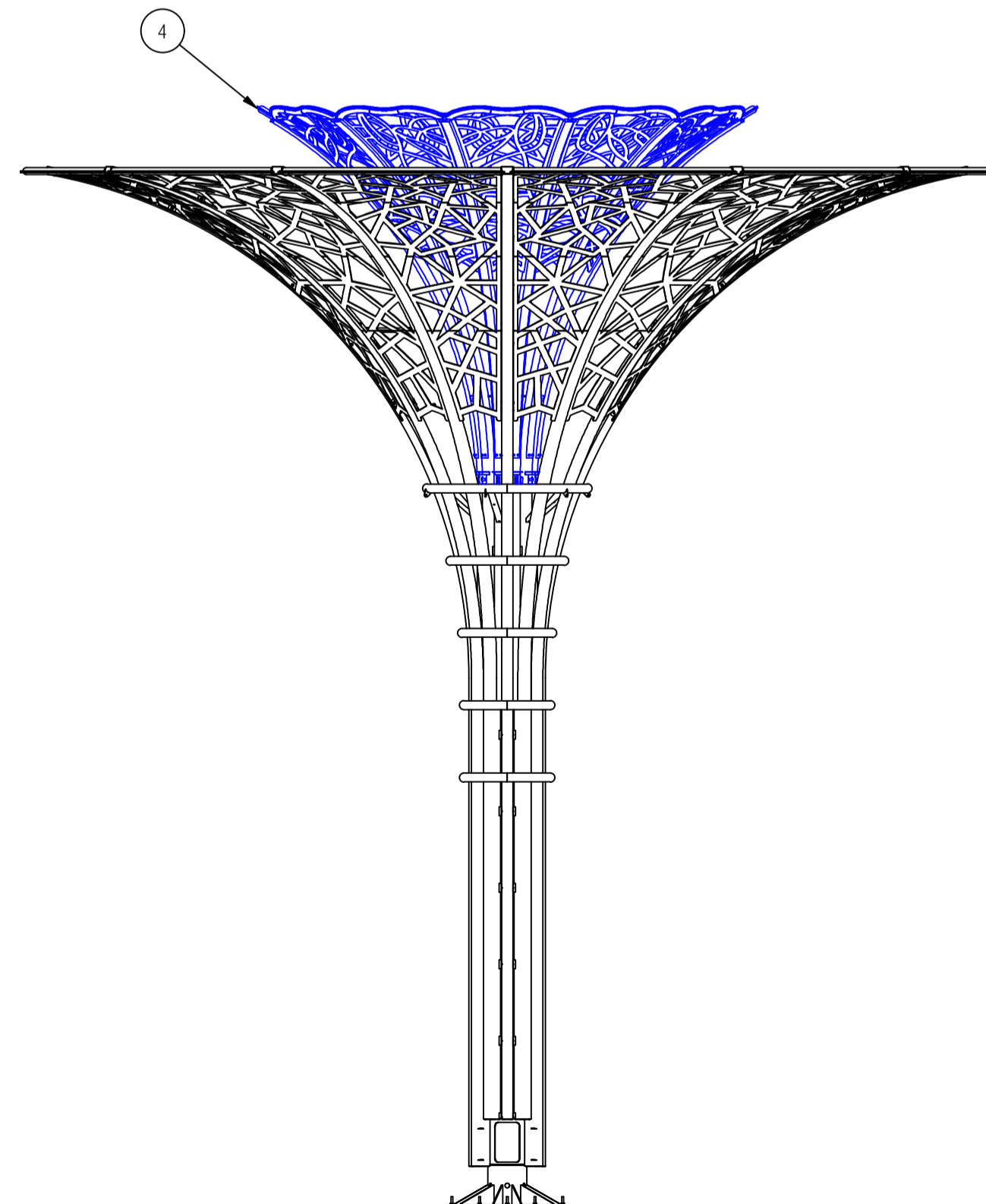
STEP 2: LIFT THE KNUCKLE/TOP SECTION ONTO THE STEM AND BOLT TOGETHER.

BUILD STEP 2



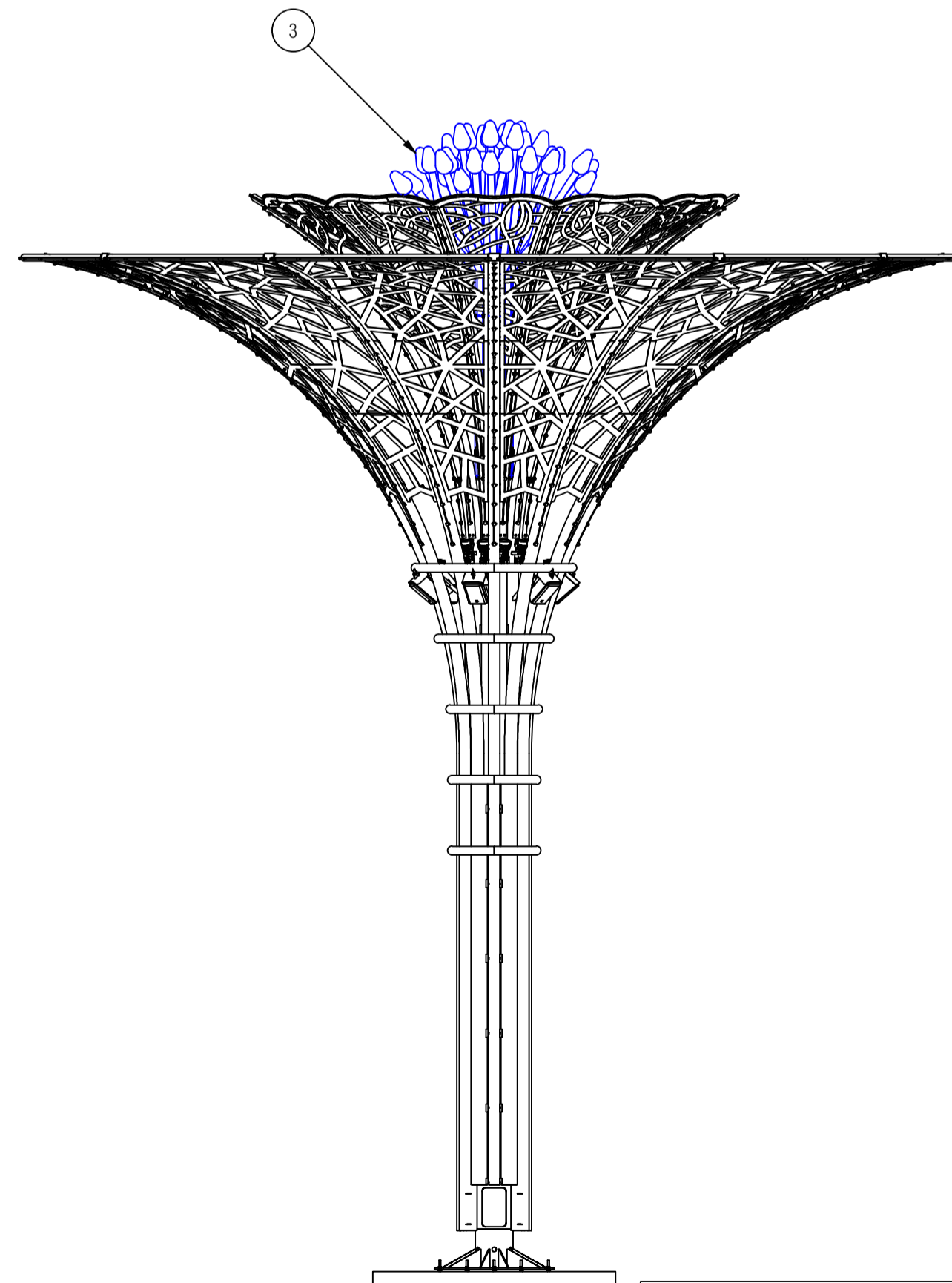
STEP 3: OUTER ARMS AND PETALS ASSEMBLED AT GROUND LEVEL, LIFTED INTO POSITION AS ONE AND BOLTED TO THE TOP OF THE TOP SECTION/KNUCKLE.

BUILD STEP 3



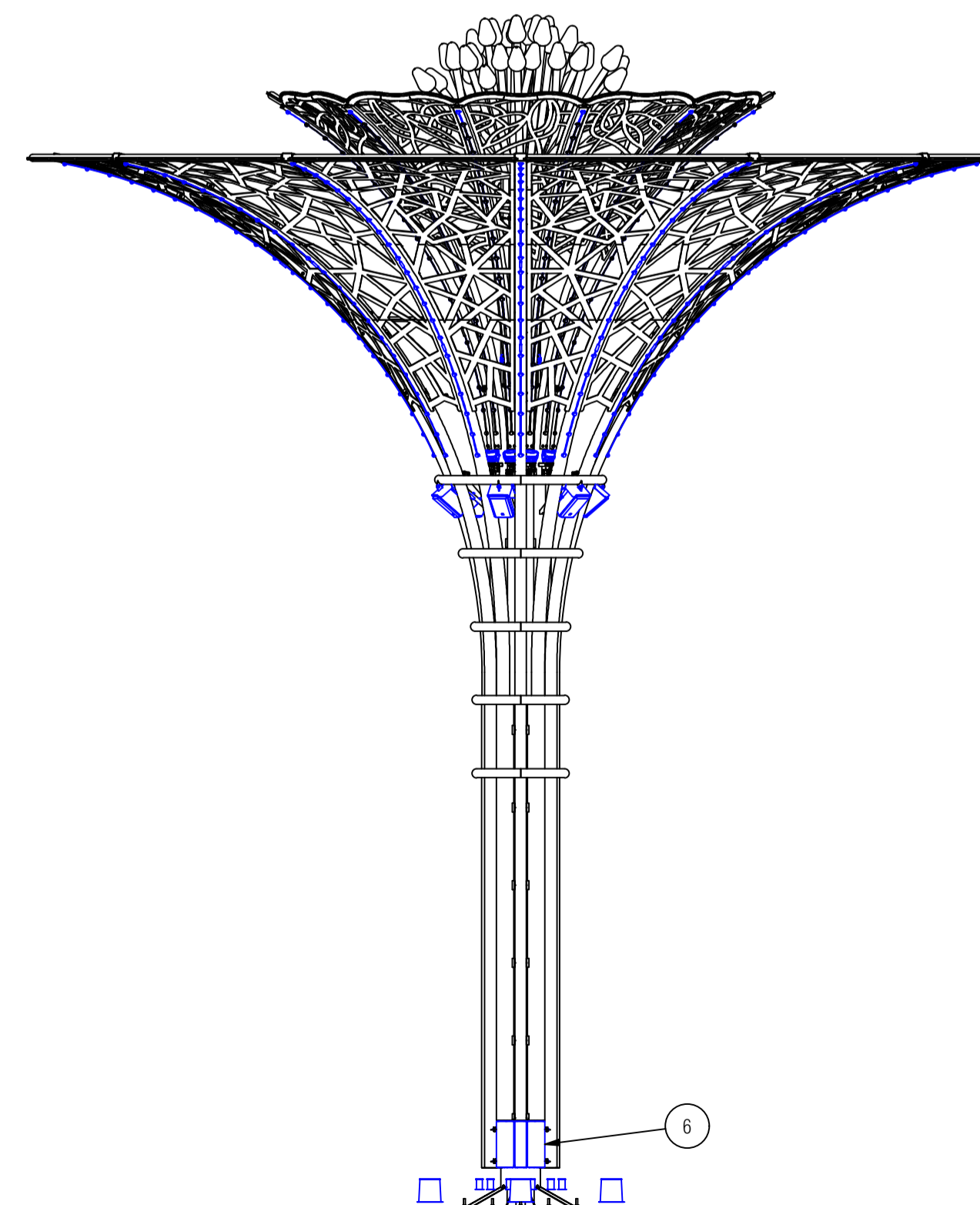
STEP 4: INNER ARMS AND PETALS ASSEMBLED AT GROUND LEVEL, LIFTED INTO POSITION AS ONE AND BOLTED TO THE TOP OF THE TOP SECTION/KNUCKLE.

BUILD STEP 4



STEP 5: STAMEN ASSEMBLED AT GROUND LEVEL, LIFTED INTO POSITION AS ONE AND BOLTED TO THE TOP OF THE TOP SECTION/KNUCKLE.

BUILD STEP 5



STEP 6: LIGHTING AND SPEAKERS INSTALLED, WIRING COMPLETED, AND LOWER ACCESS HATCH INSTALLED.

BUILD STEP 6

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4	ROS0825-AA04-0001	INNER ARMS AND FRETWORK ASSEMBLY - 15m ROSE	1
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6	ROS0825-AA07-0001	ACCESS HATCH	1
7	ROS0825-AA05-0028	OUTER ARM HINGED FRETWORK PANEL	1
8	ROS0825-AA08-0006	SPEAKER COVER	6
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STEM INCLUDING TOP SECTION: MID-GREY GLOSS ISO 12944 C5VH ANTI CORROSION PAINT - RAL TBC - JOTUN HARDTOP OPTIMA

PETALS: WHITE GLOSS ISO 12944 C5VH ANTI CORROSION PAINT - JOTUN PENFUARD UNIVERSAL WHITE

STAMEN:

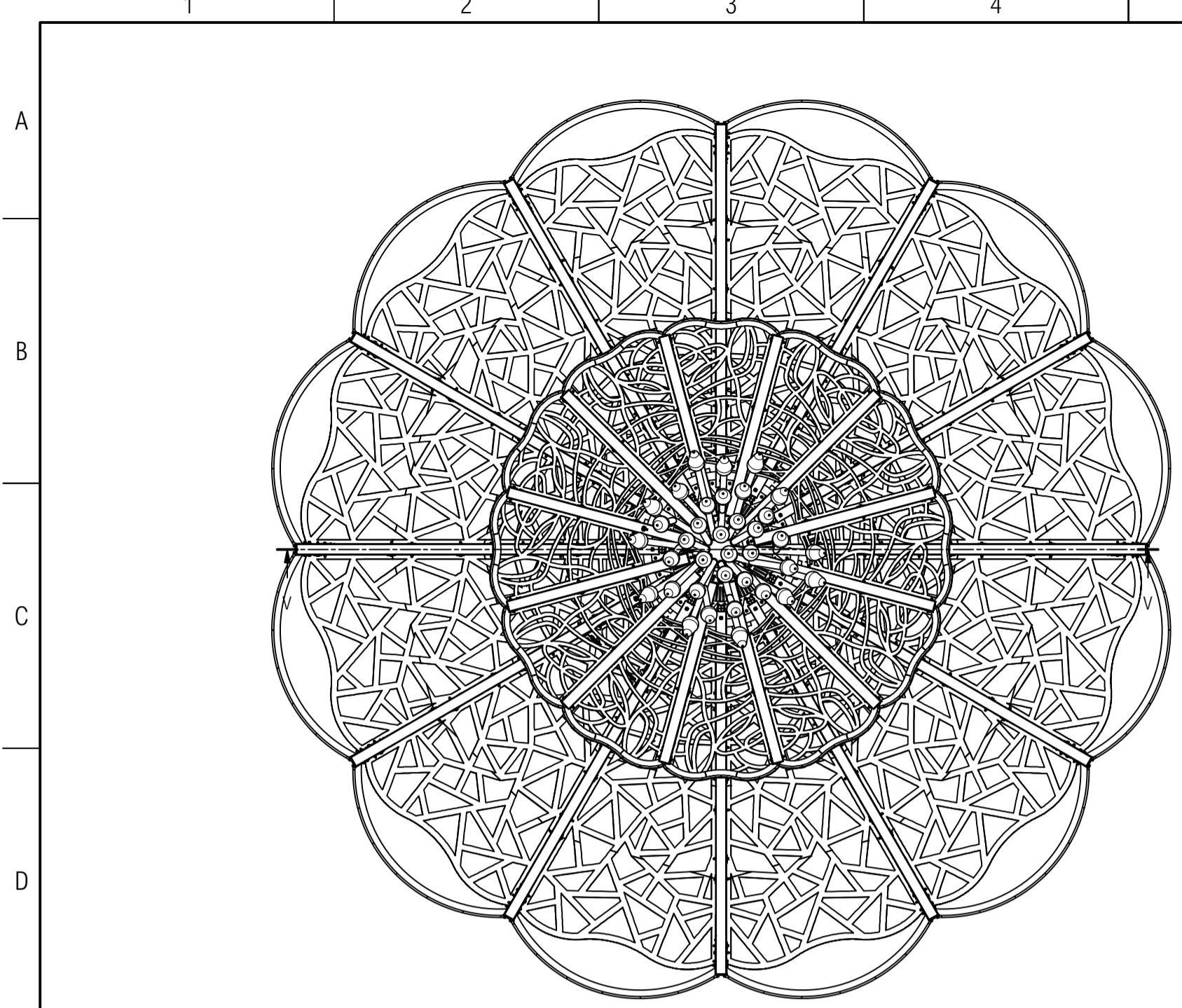
LIGHT-GREY GLOSS ISO 12944 C5VH ANTI CORROSION PAINT - RAL TBC - JOTUN HARDTOP OPTIMA

ORANGE GLOSS ISO 12944 C5VH ANTI CORROSION PAINT - RAL TBC - JOTUN HARDTOP OPTIMA

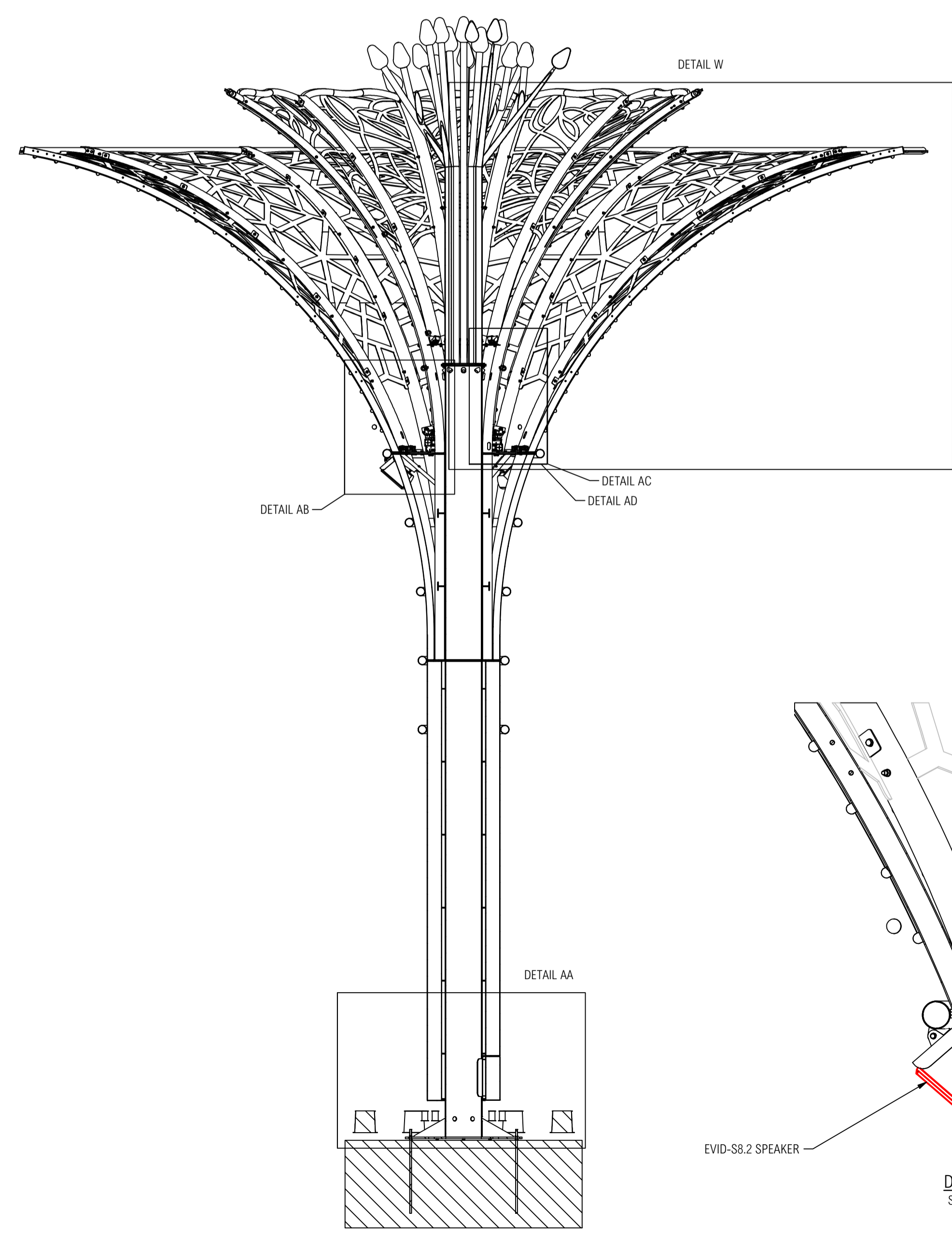
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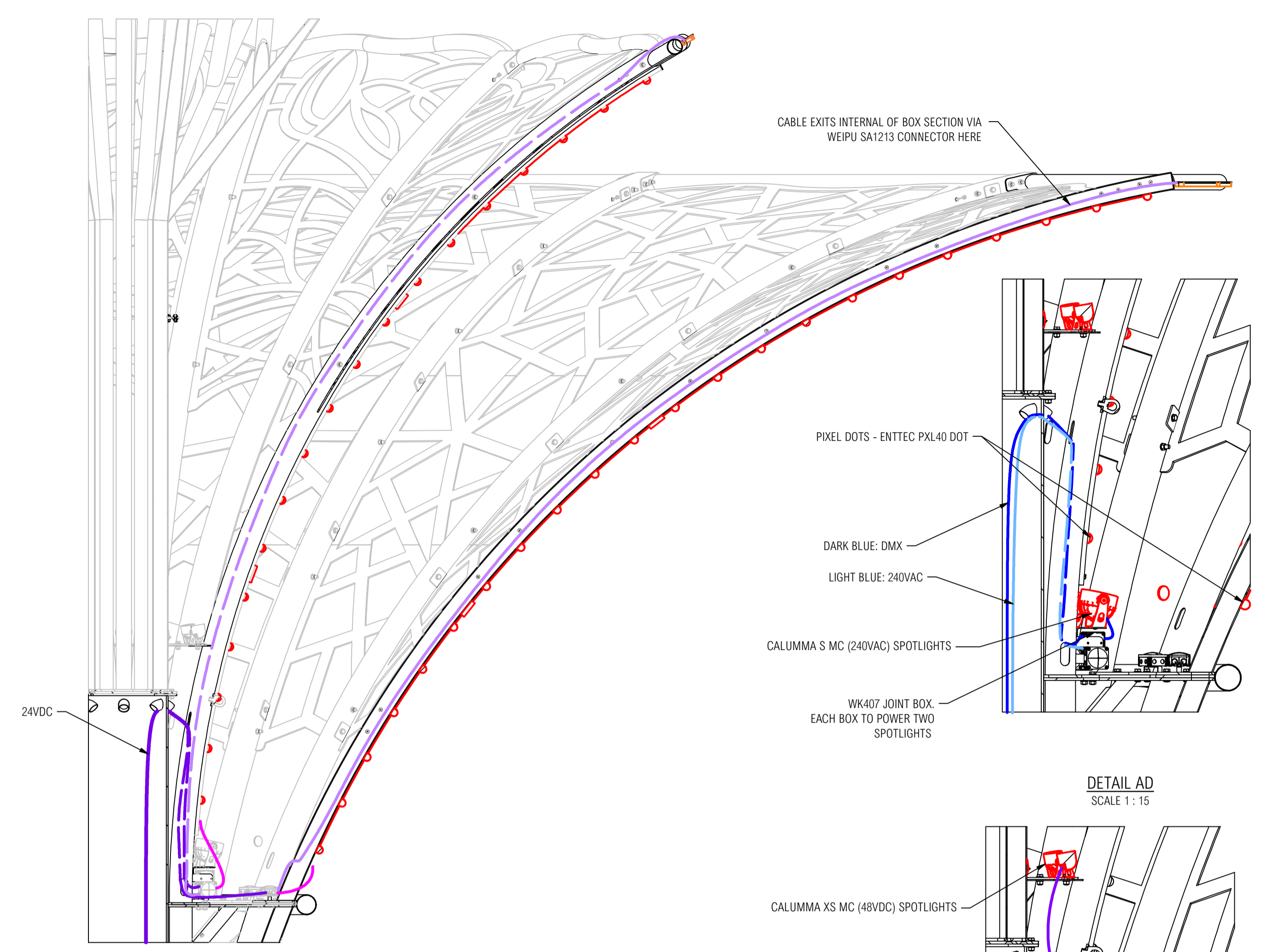
	CLIENT:	WILLMOTT DIXON CONSTRUCTION	PROJECT:	THREE YORKSHIRE ROSES			
	GROUP:	AA - 15M ROSE					
	SUBGROUP:	00 - GA					
	DRAWING TYPE:	GA	DRAWN BY:	JS			
		PROJECTION:		DRAWING SIZE:	A1	DRAWING SCALE:	1 : 75
T +44 (0)1423 358 001 E sales@stageone.co.uk W www.stageone.co.uk		DRAWING TITLE: 15M ROSE GA		SHEET NO: 3 / 4			
DRAWING NUMBER: ROS0825-AA00-0001				REVISION: A			



PLAN



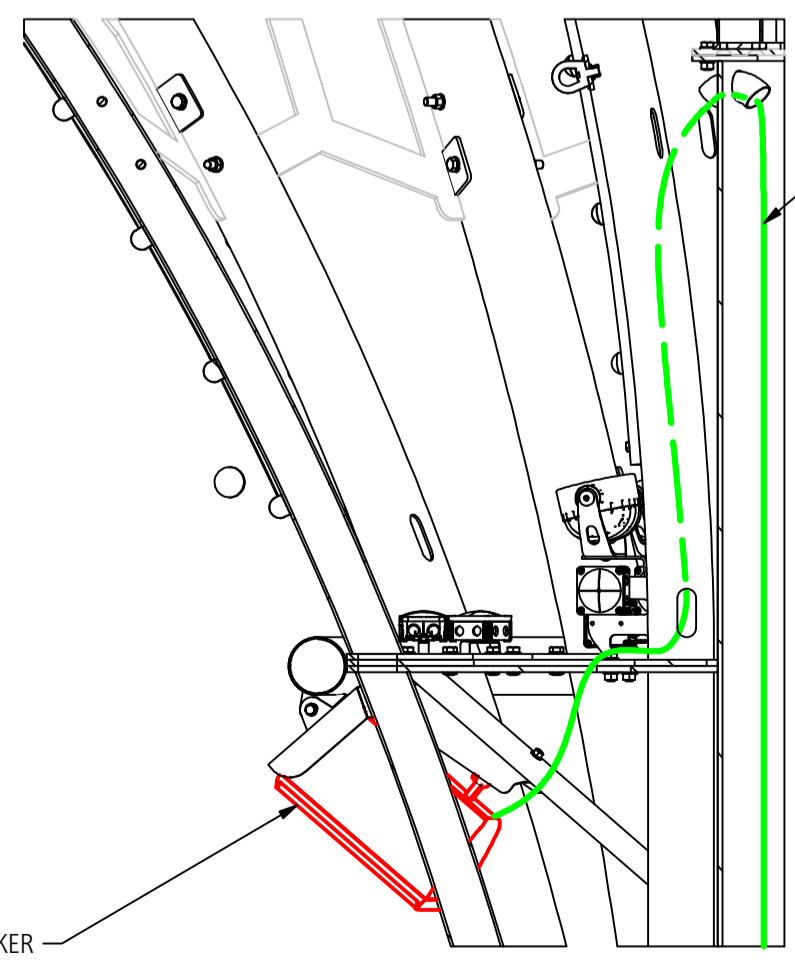
SECTION V-V



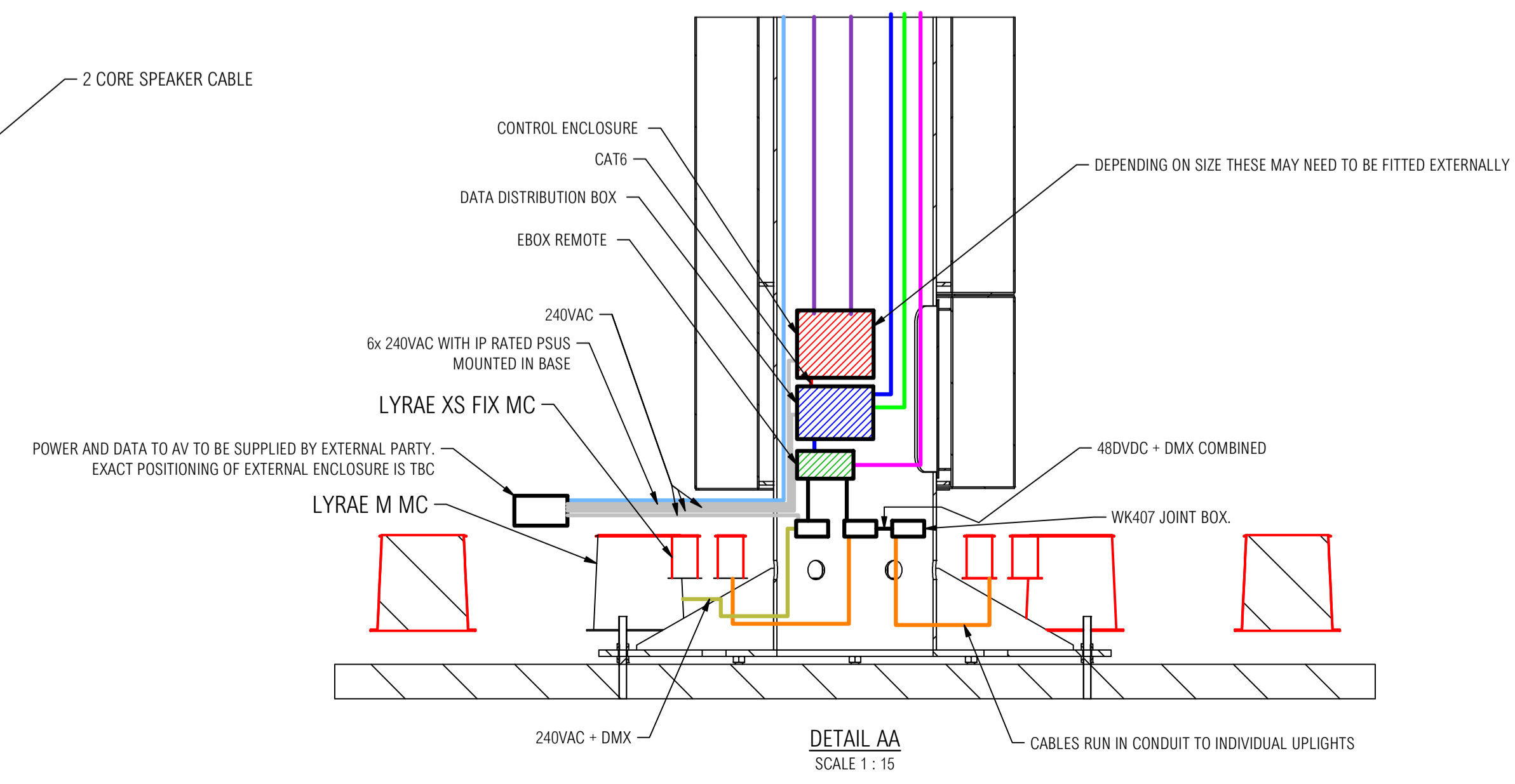
DETAIL W
SCALE 1 : 20

DETAIL AD
SCALE 1 : 15

DETAIL AC
SCALE 1 : 15



DETAIL AB
SCALE 1 : 15



DETAIL AA
SCALE 1 : 15

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GROUP: AA - 15M ROSE				
SUBGROUP: 00 - GA				
DRAWING TYPE: GA	DRAWN BY: JS	PROJECTION: 1st Angle	DRAWING SIZE: A1	DRAWING SCALE: 1 : 50
DRAWING TITLE: 15M ROSE GA				SHEET NO: 4 / 4
DRAWING NUMBER: ROS0825-AA00-0001				REVISION: A

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