# MAGGIE LO CATERING SUPPLIES LTD

SHOWROOM

MAGGIE LO CATERING SUPPLIES LTD
202-204 BARFORD STREET
BIRMINGHAM
B5 7EP

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## Extraction Ventilation System

## Specification

We can confirm that the design and specification for the extraction system at the above address is in accordance to DW172 specification to rectify the system there at present.

### Canopy

The Wall canopy 4300mm x 1200mm deep 304 grade, brushed stainless steel wall canopy, complete with stainless steel baffle filters. Incorporated within the canopy would be a full length plenum built filter housing to accommodate 8off, 500mm (wide) x 500mm (high) x 50mm (deep) grease filters.

### Canopy details

| Length Metre | | Width Metre | Type | Grade Satin | Number of filters | Filter size | Filter Type | Canopy Style |
|---|---|---|---|---|---|---|---|---|
| A | Total 4.30 | 1.30 | Wall | 304 | 8 | 495x495 | Baffle | Sloping Type |

## Canopy volume required

| Length | | Width | | $M^2$ | | Velocity | | Volume m3/sec |
|---|---|---|---|---|---|---|---|---|
| 4.30 | X | 1.20 | = | 4.50 | X | 0.51 (100ft/min) | = | 2.38 m3/sec |

### Velocity equals volume divided by the area

| Volume $m^3$/sec | Divide by | $m^2$ | = | Velocity M/sec |
|---|---|---|---|---|
| 2.38 | - | 0.202 | | 11.52 |

This fan operates with a breakout noise level of 55dba at three metres distance.

The sum of the induct noise is 62dba @ 3 metres the silencer noise attenuation takes the discharge noise level to 40dB at three metres distance from discharge cowl.

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## Baffle filters in the canopy



It is universally recognised that there is an increasing need to maintain & improve hygiene standards & reduce fire hazards within kitchens. The Baffle Grease filter accomplishes both needs through its clever design of interlocking baffles that provide a tortuous route for the passage of air through the filter by creating two rapid 180° air direction changes simultaneously. The grease molecules having a far greater inertial force than air impact themselves on the vanes.

A series of vertical Stainless Steel vanes are housed in a channel frame, with each of the baffles strategically aligned to provide the highest potential for grease removal.

Due to the smooth nature of the vanes the grease naturally runs downwards, through the drainage holes and into the collecting trays normally provided within the canopy holding casings.

## Extraction system details

Off the back of the canopy with 560mm bend, through side wall rising with galvanised ducting, Activated twin carbon filter, transforming to a power box fan mounted on anti vibration mounts, a 1000mm long silencer attenuator transposing to 500mm spiral ducting rising up the external wall and terminating with a jet cowl one metre above the eaves.

## Extract Fan Details

| Fan Model | Type | volume m3/sec | Resistance | Speed rpm | Phase | Noise level @ 3 metres |
|---|---|---|---|---|---|---|
| MUB Box fan 500mm | Centrifugal | 2.38 | 240 Pa | 1340 | 1 | 62 db |
| | | | | | | |
| 1000mm attenuator after the fan to reduce noise level by | | | | | | - 22 db |
| Total noise level at 3 metres from discharge cowl | | | | | | 40 dba |

### Grease filter resistance

| Baffle filters | Quantity | System volume | Equals each | Resistance in pascals |
|---|---|---|---|---|
| 495x495 | 8 | 2.38m3/sec | 0.30 m3/sec | 35 pa |
| | | | | |

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**System resistance calculations**

| Qty | Extraction system | Pascals |
|---|---|---|
| 1 | Jet Cowl with bird guard | 20 |
| 1 | Bends, transformations | 15 |
| 8 | Baffle grease filters as above | 35 |
| 1 | Twin carbon filter with pre-filter | 170 |
| Total static resistance on the system | | 240 |

## Odour control method

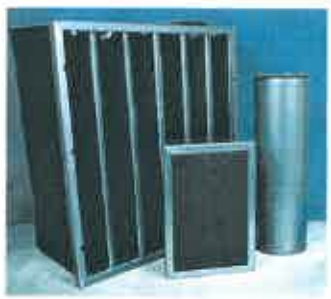
| Type | width | Height | Length | M2 Area | Pre-filters fitted |
|---|---|---|---|---|---|
| Twin activated carbon | 1200 | 600 | 800 | 0.72 | Mesh type |

| Area m2 | Multiply | Length | Divided | Volume m3/sec | Equals | seconds dwell time |
|---|---|---|---|---|---|---|
| 0.72 | x | 0.80 | ÷ | 2.38 | = | 0.26 |
| Mesh pre-filters fitted to take out any large particulates | | | | | | 0.06 |
| Total dwell time achieved | | | | | | 0.32 |

To meet DEFRA's requirements.

The filtered air-stream will be free from grease and cooking particulates.

The unit will neutralise 95% of the odour before discharging to atmosphere.



The carbon filter is the ideal solution for a modular approach to fume removal. Activated carbon dates back many years. In the First World War, gas masks were filled with activated carbon to remove chlorine gas. Today a wide range of carbon filters to deal with many noxious fumes and gases, whilst maintaining high levels of strength and low-pressure loss. Manufactured from a number of carbon biscuits held in a vee formation within a corrosion-proof metal casing, these are sealed into the frames of our filters using polymer, which eliminates the possibility of any air bypass around the carbon.

Type 8 carbon filter features: High quality carbon – all grades available

Robust modular construction: Low-pressure losses

High carbon content

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## EXTRACTION FAN DETAILS

### MUB 042 500E4-A2 Multifan

| Voltage | Frequency | Watts | Current | Starting Current | Max temp | Class | Enc | Spl @ 3mtrs | KG |
|---|---|---|---|---|---|---|---|---|---|
| 240 V | 50Hz | 1332 | 5.78 A | 23.00 A | 40 C | F | 55 | 62db(A) | 57 |

### MUB 042 500E4-A2 Multifan description



- Speed-controllable
- Modular system
- Integral thermal contacts
- Low sound level
- Flexible airflow direction due to removable panels
- Installation in any mounting position
- Maintenance-free and reliable

The MUB fans size 500E4 have an impeller with backward curved blades, manufactured from aluminium.

The MUB 500E4 is equipped with external rotor motors fully speed controllable. Motor protection is done by thermal contacts, which have to be connected to an external motor protection device. The casing consists of a corrosion-resistant aluminium frame with fibreglass reinforced plastic corners of PA6; highly shock-resistant.

The double skin panels are manufactured from galvanised steel with 20 mm mineral wool insulation. To avoid condensation the profile is provided with a separate chamber to fix screws.

The Multi-box fans are delivered for straight through airflow but can easily be rebuilt due to removable panels. This allows flexible ventilation solutions. The MUB can also be used as extract- or supply air unit in air handling units. Installation in any mounting position is possible.

| | Sound Spectrum (Hz) | | | | | | | | Overall | |
|---|---|---|---|---|---|---|---|---|---|---|
| | 63 | 125 | 250 | 500 | 1k | 2k | 4k | 8k | Lw* | LpA @ 3 m** |
| Inlet* | - | 77 | 82 | 77 | 74 | 71 | 68 | 61 | 85 | 59 |
| Outlet* | - | 79 | 81 | 78 | 80 | 73 | 69 | 62 | 86 | 62 |
| Breakout* | - | 77 | 78 | 68 | 58 | 48 | 42 | 36 | 79 | 47 |

* Lw dB re $10^{-12}$ W ** dBA re $2 \times 10^{-5}$ Pa

Sound data at requested duty.

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## Silencer info spectrum

Metric

| Bore Dia. mm (D) | Length | Octave-Band Mid Frequencies Hz | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| | | 63 | 125 | 250 | 500 | 1K | 2K | 4K | 8K |
| 500 | 1D | 2 | 3 | 6 | 13 | 14 | 10 | 10 | 5 |
| | 2D | 3 | 4 | 8 | 19 | 18 | 14 | 11 | 10 |

General guidelines to cleaning and maintaining an extraction system

**The fans and ducting have been situated to maximise the full extraction potential.**

It is important that the following procedures are carried out as stipulated.

The canopy must be externally cleaned on a weekly basis.

All grease filters must be cleaned at Least three times a week using hot soapy water, to avoid grease carry over.

### Cleaning and maintenance of extraction system:

Canopy

Wash down weekly with hot soapy water ensure all fat channels are clear and clean.

Grease Filters

Clean at least three times a week using hot soapy water, water must be hot enough that rubber gloves are worn.

Ensure oil and fat outlets are clear and clean.

Replace filters with the drainage slots at the bottom facing down.

Carbon Filters

Inspect for signs off grease build up monthly. Change- manufactures Recommendation every eight - twelve months depending on hours used and type of deposits left on the filters.

## Replacement air

It is advisable to install an air supply system either built into the front of the canopy with the fan and ducting mounted in the wall or through ceiling diffusers.

Supplying fresh ambient air to replace 70% volume of the extracted air.

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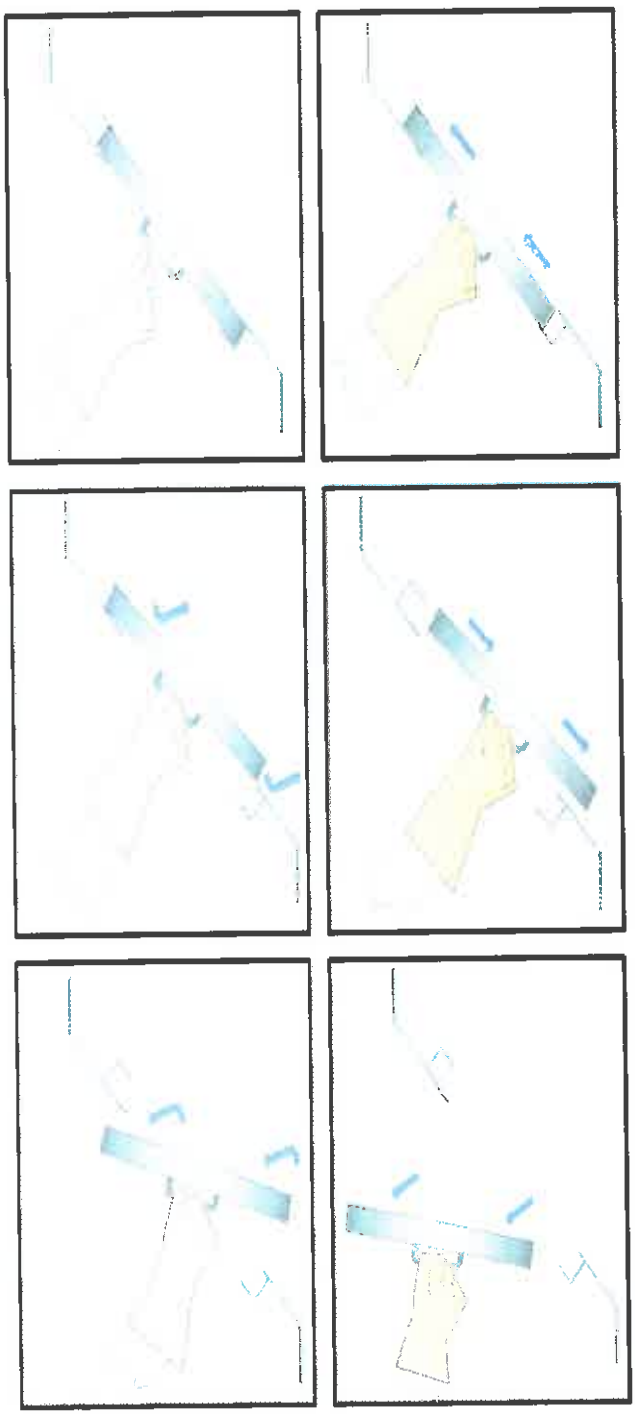
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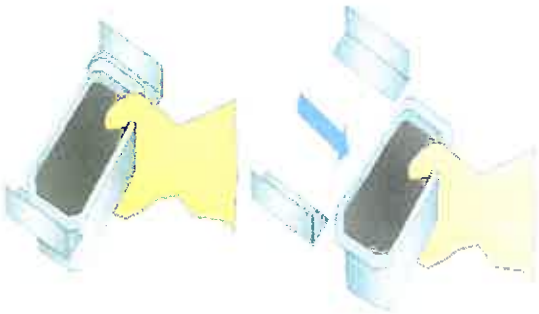
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## Removal of grease filters and grease pots for cleaning



Grease pots to be empted and cleaned every day



Put on gloves and slide the pot out keeping upright



Empty oil and dispose of correctly & clean with hot soapy water



Slide the clean pot back into position and clean around the hole

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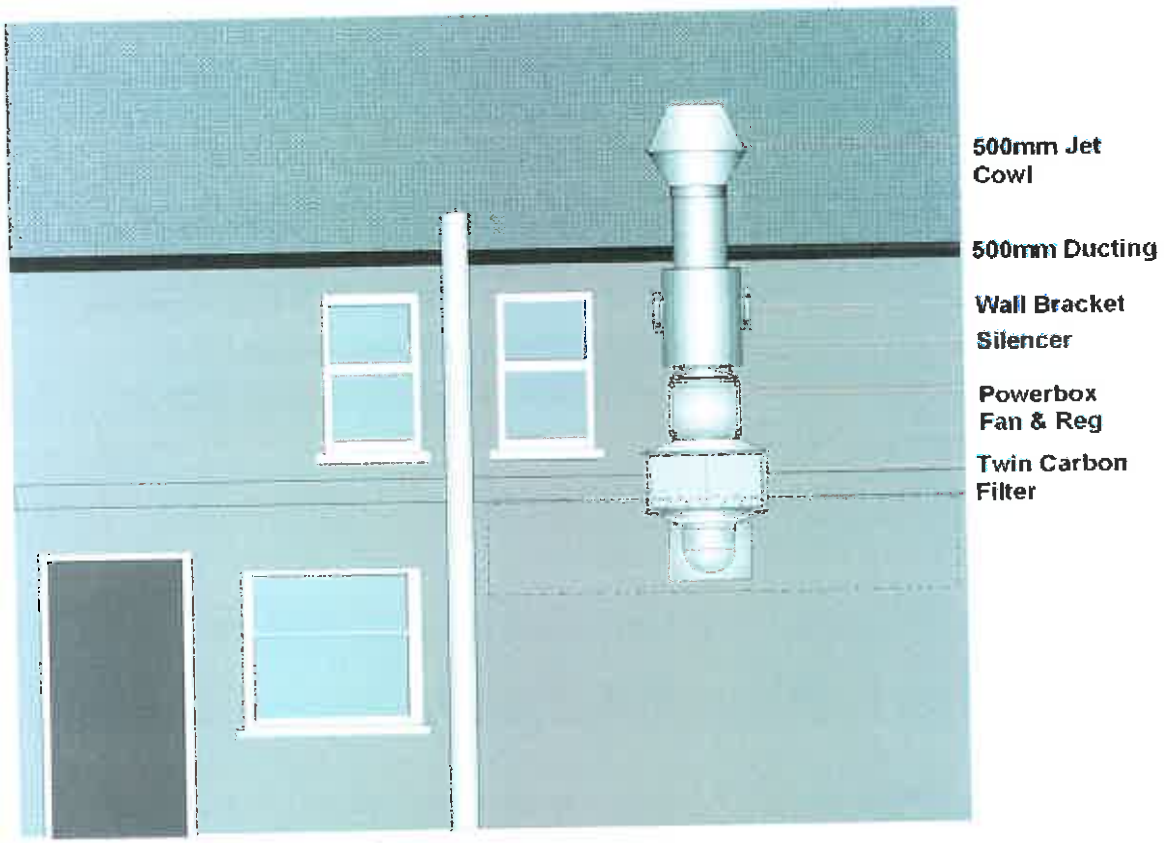
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Schematic view of canopy



Proposed schematic view of extraction system mounted externally




SIDE DRIVEWAY

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Unless otherwise stated in the contract, all prices in quotations and contracts apply to goods unpacked ex-works and are payable strictly net in £sterling in the UK. All prices are subject to VAT at the applicable rate. All such prices are subject to alteration without prior notice and all orders are accepted on the understanding that they will be invoiced at prices ruling at the day of despatch. The Purchaser will pay the price as so invoiced.

**4 Payment**

Unless otherwise stipulated payment is due in full prior to despatch. Should the purchasers fail to pay on the due date to comply with terms of payment the Company shall be entitled to a late payment charge on the balance for the time being outstanding of 3% per month or part thereof.

**5 Leasing**

Leasing is subject to status. All leasing and finance is via a third party and their terms and conditions will apply.

**6 Delivery**

Some products may incur a supplier delivery charge. The company, whilst making every effort to effect prompt delivery will not unless otherwise agreed in writing signed by a representative of the Company, be liable for loss or damage occasioned by delay in delivery howsoever caused, and any dates expressed in the contract or quotation are given subject to this condition.

**7 Checking Goods**

It is the Purchasers responsibility to inspect the equipment at the time of delivery. Should equipment arrive damaged, the delivery note should be endorsed accordingly and the Company notified in writing within 3 days. Claims for damage will not be entertained on a clear signature or if signed unexamined, the Purchasers shall be deemed to have accepted the goods.

**8 Cancellation**

The Company will only accept cancellation as follows:

a) Goods are not sold on a trial basis. Purchasers should check specifications and suitability before ordering. The Company does not warrant the suitability of goods for specific applications.

b) Goods which have been incorrectly ordered will only be accepted for return with prior approval from the Company. Returned goods will only be accepted if they are correctly packed in original package with manuals and have not been used. A restocking charge of 25% will be levied on all such goods.

c) If the buyer cancels whilst the goods are still in transit an abortive delivery charge will be levied.

**9 Return/Refund**

Once delivery has been taken, all goods are non-returnable unless they are faulty or damaged upon delivery. The Purchasers should ensure that the product that they are ordering is suitable for their requirements and no responsibility is placed with the Company for their decision. In the event that the goods the Purchasers receive are damaged or faulty, the goods will be inspected and any problems will be rectified on-site under the manufacturer's warranty terms. Only in the unlikely event that the problems would not be resolved under the manufacturer's warranty terms, refunds or exchange can be given at the Company's discretion.

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If the Purchaser decided to pay the service fee on any equipment purchased, then the Company will undertake any repairs necessary during the period stipulated in the contract from the date of installation. All service calls must be placed by the Purchaser. This warranty does not cover breakdowns which have been caused by misuse or not correctly installed. If after repairing goods the fault is found to have been caused by customer misuse the service charges plus an administration fee will be passed onto the Purchaser.

**11 Title and risk in the Goods**

The risk in the goods shall pass to the Purchaser on delivery. The title in the goods shall pass to the Purchaser when full payment is received by the Company. If the Purchaser is in default for longer than seven days in the payment of any sum whatsoever due to the Company, or if a receiver is appointed over any of the assets or the undertaking of the Purchaser or a winding-up order is made against the Purchaser or the Purchaser goes into voluntary liquidation or commits any act of bankruptcy, the Purchaser's power of sale shall automatically cease. Upon determination of the Purchaser's power of sale, the Purchaser shall place the goods at the disposal of the Company who shall be entitled to enter upon any premises of the Purchaser for the purpose of removing the goods from the premises.

**12 Indemnity**

The Company shall not be liable for and the Purchaser shall indemnify and hold the Company harmless against all claims by any person in tort or for infringement of patents copyright or registered designs or otherwise arising directly or indirectly in connection with work done by the Company on the goods in accordance with Purchasers specifications or with the installation of the goods.

**13 Descriptive matter**

Descriptive matter, illustrations, estimate of performance dimensions and weights contained in documents issued by the Company are to be regarded as being for guidance only and are not binding on the Company in any way.

**14 Force Majeure**

In the event of the Company being delayed from performing the Contract by any cause beyond its reasonable control including strikes, lockouts, war, fire, accidents, the Company shall be under no liability for loss or damage suffered by the Purchasers, and performance shall be suspended during the period of such delay, provided always that is such delay shall exceed 3 months, either the Company or the Purchaser may give written notice terminating the Contract as to further deliveries or work.

**15 Warranty**

All new products supplied are inclusive of commercial warranty which is 1 (or unless otherwise stated) year parts manufacturers guarantee from date of purchase, but excludes if fault is caused by accident, neglect, misuse or error in installation, or if not installed by approved contactor, or not installed according to manufacturers specification. The warranty does not extend to malfunctions resulting from natural wear and tear or the result of mistreatment or mishandling. Perishable parts such as door seals, light bulbs and non-mechanical or electrical parts such as handles, feet & hinges are excluded from the warranty and will be provided entirely at the discretion of The Company. Warranty is valid in UK mainland only. If parts are required they will be delivered to a UK mainland address, this is usually where the equipment was originally delivered to. If equipment has to be returned it is the customers responsibility to return the equipment to a UK mainland address.

**16 Warranty Outside UK Mainland**

Labour warranty will not be offered by manufacturers outside UK mainland. If parts are required they will be delivered to a UK mainland address.

**17 The Waste Electrical and Electronic Equipment (WEEE) Directive**

The European Waste from Electrical and Electronic Equipment Directive aims to reduce the amount of WEEE going to landfill. The Purchaser takes responsibility that at the end of the equipment life the Purchaser will dispose of the equipment in the correct manner as required by the WEEE Directive.

**18 English Law**

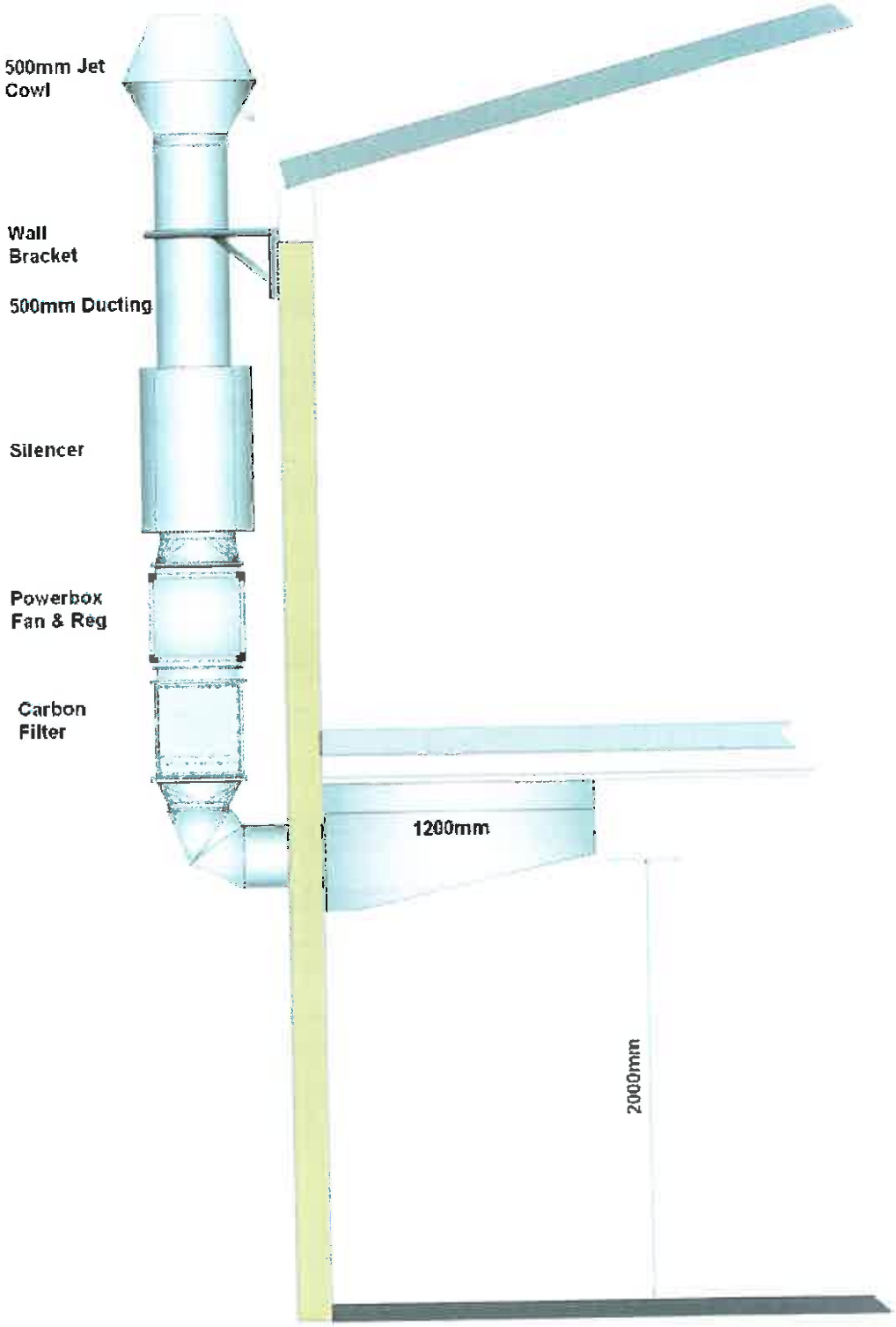
This agreement shall be governed by English Law and the Purchaser hereby irrevocably submits to the non-exclusive jurisdiction of the English Courts or at the Company's option any other Court or competent jurisdiction.

# MAGGIE LO CATERING SUPPLIES LTD


**SHOWROOM**

MAGGIE LO CATERING SUPPLIES LTD
202-204 BARFORD STREET
BIRMINGHAM
B5 7EP

Phone: 0121 328 8189
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Mobile: 07811288592
www. maggielo.co.uk
E-mail: sales@maggielo.co.uk

# TERMS AND CONDITIONS

1 General

These conditions shall apply to all quotations and contracts for the sale or supply ("of goods") by Maggie Lo Catering Supplies Ltd ("the Company") unless expressly varied or excluded in writing signed by a representative of the Company duly authorised in writing. If any of these Conditions or any part thereof is rendered void or unenforceable by law, it shall be so void or unenforceable to that extent and no further and shall be deemed amended to the extent necessary to render it enforceable at law.

The company reserves the right to consult whomsoever it considers appropriate for the purpose of Trade References and will record information in respect of such opinions which will be made available to other businesses for continuing assessment of credit risk.

2 Acceptance

All order are subject to written acceptance by the Company and are accepted on the understanding that these Conditions apply. Orders accepted cannot be cancelled without the Company's written consent and on terms which will indemnify the Company for all loss.

3 Prices

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